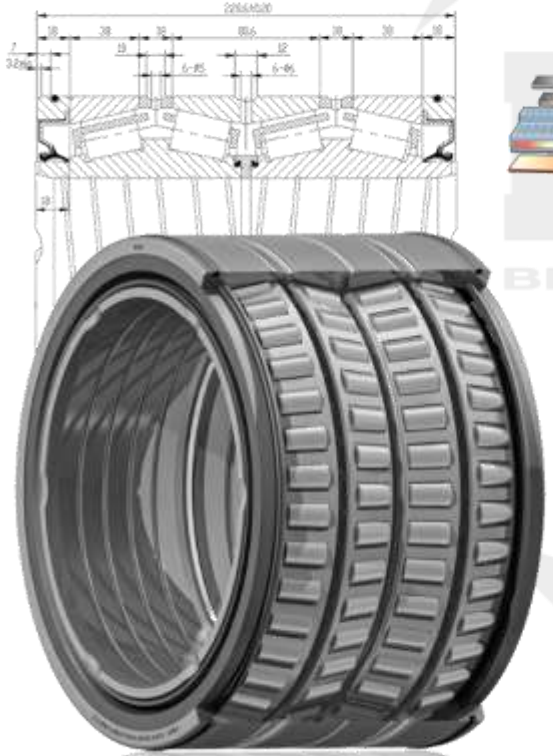
RKB TAPER ROLLER BEARINGS ASSY

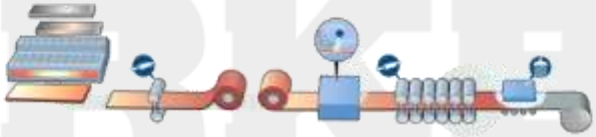
RKB BEARING INDUSTRIES

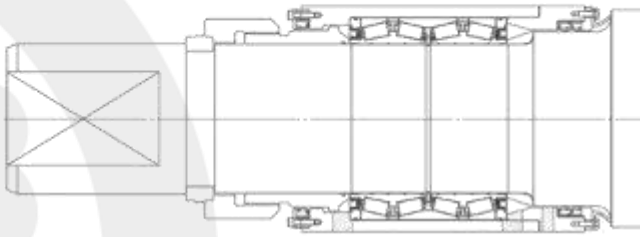
RKB EXECUTIVE HEADQUARTERS AND
TECHNOLOGICAL CENTER - BALERNA (SWITZERLAND)

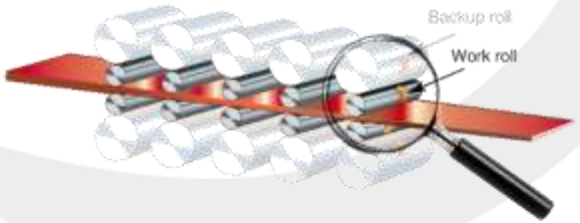
Engineered in Switzerland
Technological Bearings

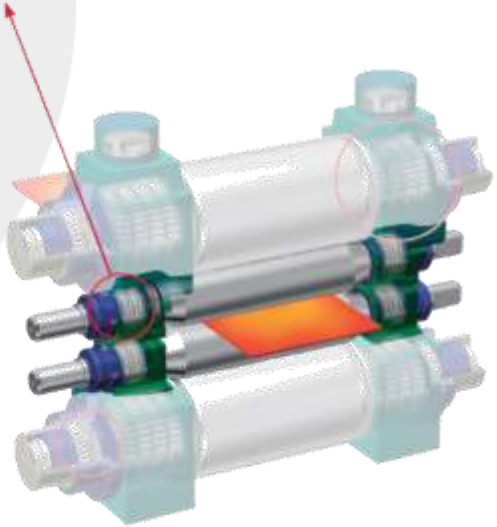
RKB taper roller bearings assy



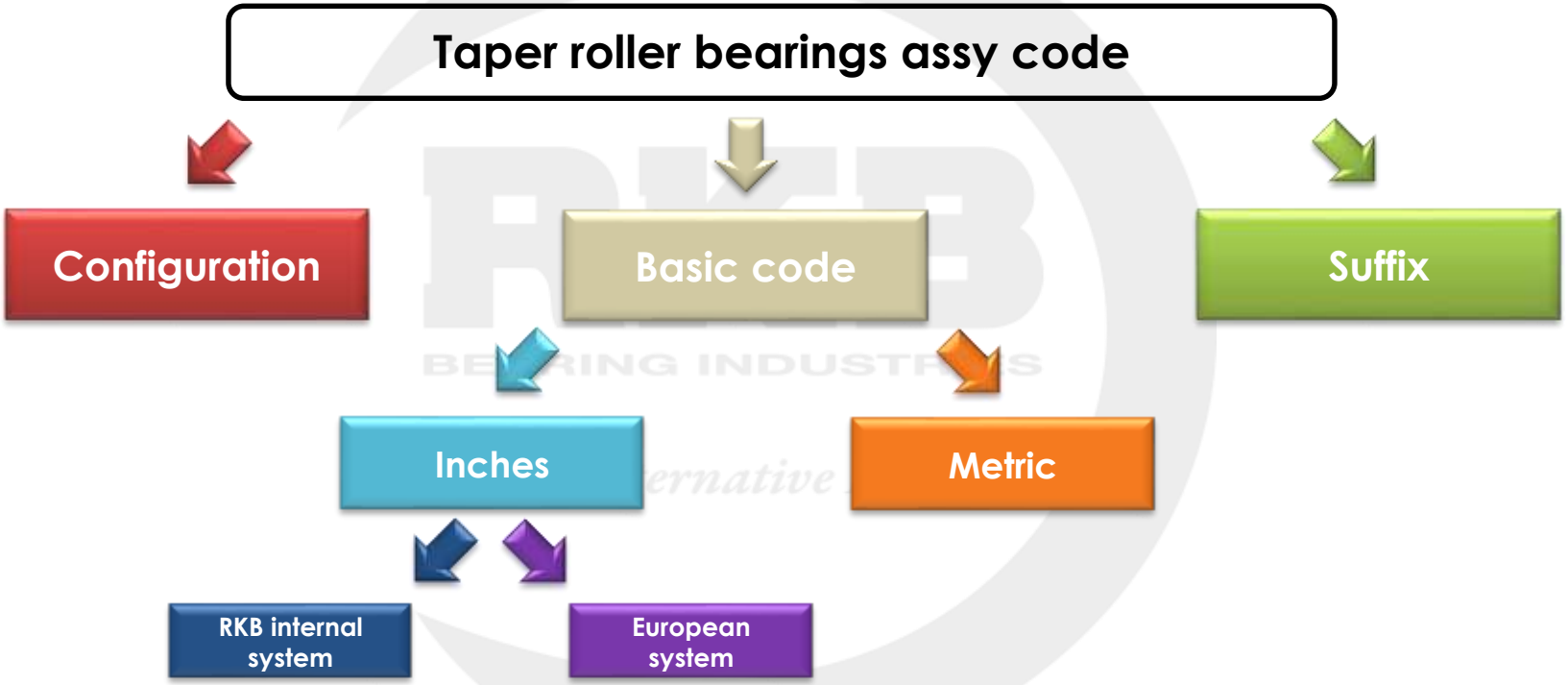






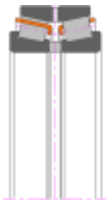


RKB taper roller bearings assy: designation system



Example: **TDO** **081406/508750** **AAHA1ZBBT2B** **K1453015**

RKB taper roller bearings assy: designs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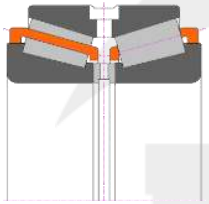
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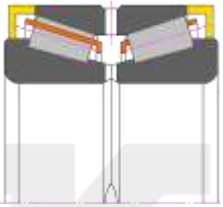
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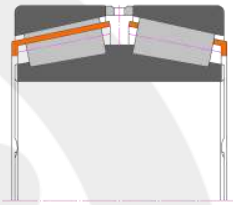
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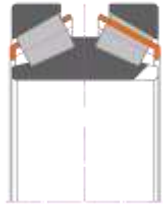
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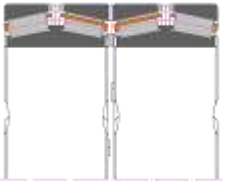
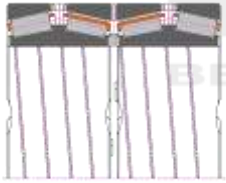
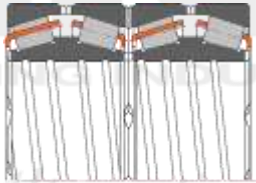
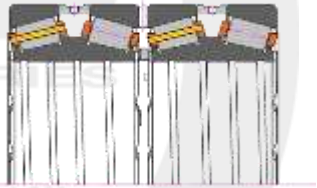
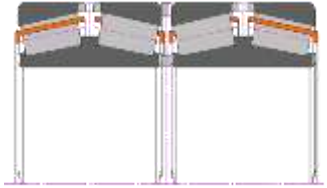
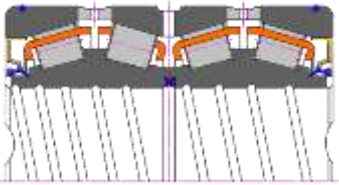

TQO


TQO/G


TQO/EG


TQO pierced rollers


SET/TDI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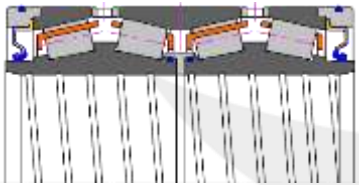
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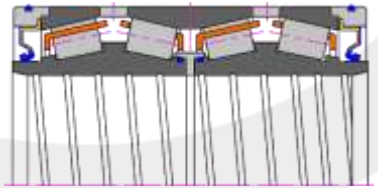
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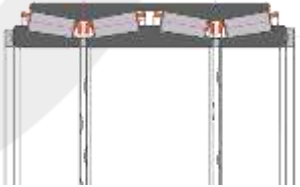
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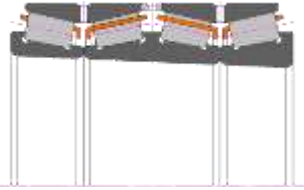
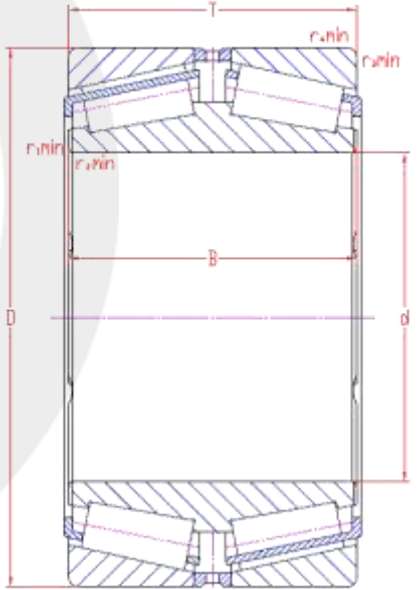

TQIT

RKB taper roller bearings assy: inches basic code internal system

Inches basic code: XX YY ZZ / AA BB CC ... Suffix ... KDDD EE FF

d = **XX,CC** inch
D = **YY,AA** inch
T = **ZZ,BB** inch

K factor = **D,DD**
$r_{1,2}$ = **E,E** mm
$r_{3,4}$ = **F,F** mm



TDI main dimensions

Example:

TDI 081407/127562 A1AZBBT2BK1761564

d = 8,62 inch = 218,95 mm
D = 14,12 inch = 358,65 mm
T = 7,75 inch = 196,85 mm

K factor = 1,76
$r_{1,2}$ = 1,5 mm
$r_{3,4}$ = 6,4 mm

RKB taper roller bearings assy: suffix system

The RKB suffix system for multi-row taper roller bearings is composed of two different parts:

- **Bearing version** (corresponding to different executions)
- **Bearing features**

Version	Features
AA AA1	**HA1÷4** = case-hardened steel
AB AA2	**HB1÷3** = bainite treatment
AC AA3	**PT1÷4** = phosphate treatment
… …	**ZB** = ZB rollers profile
… …	**VL** = Victory Line (RKB premium brand)
… …	**BT2B** = double-row taper roller bearing
… …	**BT4B** = four-row taper roller bearing

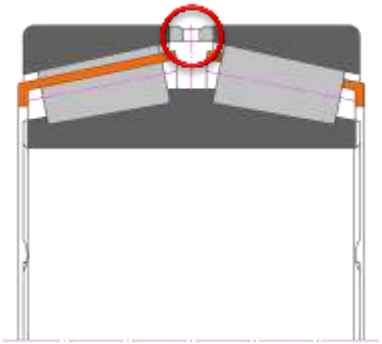
Example:

TDI 081407/127562 A1AZBBT2B K1761564

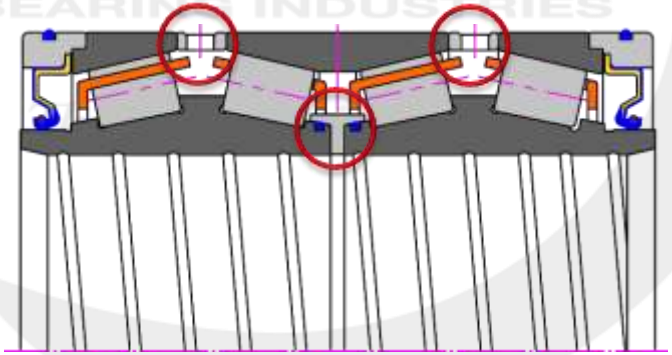
1. Inner and outer rings
2. Outer ring
3. Inner ring
4. Inner and outer rings and rolling elements

RKB taper roller bearings assy: B.E.P. and M.E.P. definitions

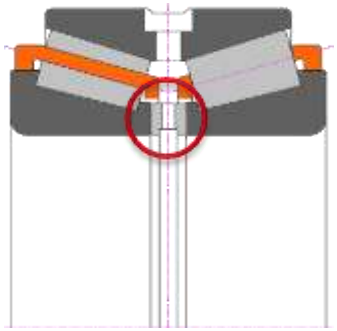
All of the multi-row taper roller bearings manufactured by RKB are supplied correctly assembled, with the axial internal clearance (B.E.P. - Bench End Play) required. Usually the correct B.E.P. range is obtained by RKB adjusting the width of the spacers between cones and cups, but in some designs, with no spacers between cones and cups, the B.E.P. is pre-adjusted by RKB. When the bearing is mounted on the shaft and in the housing with interference fit, the axial internal clearance is reduced. The remaining axial internal clearance after mounting is called M.E.P. (Mounted End Play).



TDI cup spacer



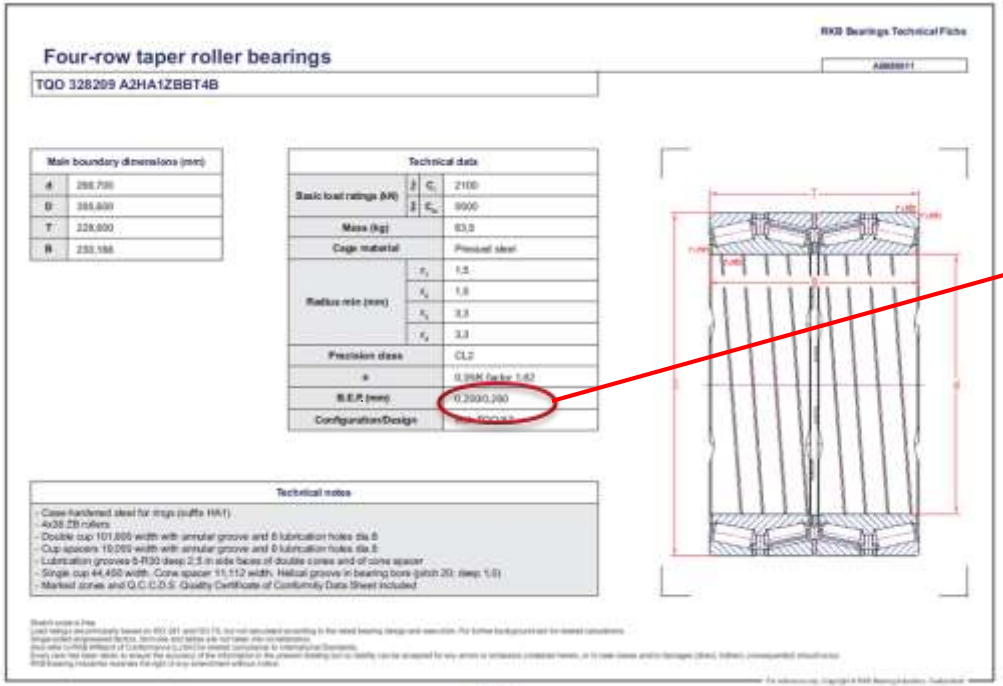
TQOS/AVS2 cone and cup spacers



TDOM cone spacer

RKB taper roller bearings assy:
B.E.P. in Technical Fiches

RKB supplies the B.E.P. value in its Technical Fiches and Q.C.C.D.S. (if available):



RKB Bearings Technical Fiche

Four-row taper roller bearings

TQO 328209 A2HA1ZBBT4B

Main boundary dimensions (mm)	
d	288,700
D	385,800
T	228,600
B	230,188

Technical data			
Basic load ratings (kN)	dynamic	C_r	2100
	static	C_{0r}	9900
Mass (kg)			83,0
Cage material			Pressed steel
Radius min (mm)		r_1	1,5
		r_2	1,5
		r_3	3,3
		r_4	3,3
Precision class			CL2
e			0,35/K factor 1,62
B.E.P. (mm)			0,200/0,280
Configuration/Design			TQO 328209 A

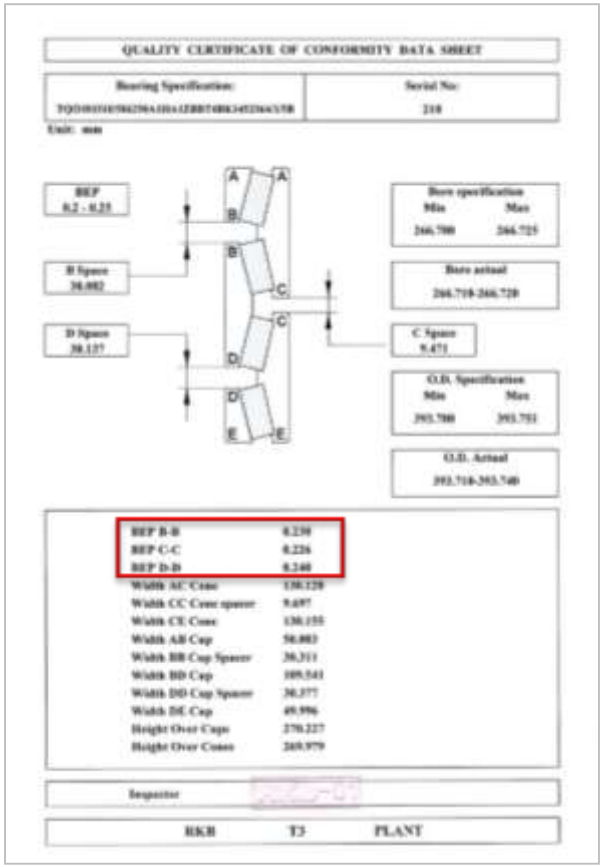
Technical notes

- Case-hardened steel for rings (suffix HA1)
- 4x36 ZB rollers
- Double cup 101,600 width with annular groove and 6 lubrication holes dia.6
- Cup spacers 19,050 width with annular groove and 6 lubrication holes dia.6
- Lubrication grooves 6-R30 deep 2,5 in side faces of double cones and of cone spacer
- Single cup 44,450 width. Cone spacer 11,112 width. Helical groove in bearing bore (pitch 20, deep 1,0)
- Marked stones and Q.C.C.D.S. Quality Certificate of Conformity Data Sheet included

RKB

e	0,35/K factor 1,62
B.E.P. (mm)	0,200/0,280

RKB taper roller bearings assy:
B.E.P. in Q.C.C.D.S.



QUALITY CERTIFICATE OF CONFORMITY DATA SHEET

Bearing Specification:

Serial No:

218

Unit: mm

BEP
0.2 - 0.25

B Space
38.002

D Space
38.157

A A
B
B
C
C
D
D
E E

Bore specification
Min Max
266.700 266.725

Bore actual
266.718-266.720

C Space
9.471

O.D. Specification
Min Max
393.700 393.751

O.D. Actual
393.718-393.740

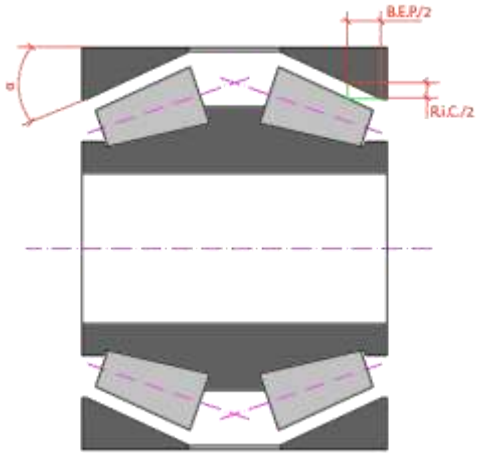
BEP B-B	0.230
BEP C-C	0.226
BEP D-D	0.240
Width AC Cone	130.120
Width CC Cone spacer	9.697
Width CE Cone	130.155
Width AB Cup	50.803
Width BB Cup Spacer	38.311
Width BD Cup	109.541
Width DD Cup Spacer	38.377
Width DE Cup	49.996
Height Over Cups	270.227
Height Over Cones	269.979

Inspector

RKB T3 PLANT

RKB taper roller bearings assy: from B.E.P. to R.I.C.

The Technical Fiches provided by RKB supply all the information necessary to calculate the radial internal clearance (R.I.C.) of the bearing starting from the B.E.P. and the e values:



B.E.P. scheme of a TDI

$$R.I.C. = \frac{B.E.P. * e}{1,5}$$

B.E.P. = 0,350/0,400mm

e = 0,39

$$R.I.C_{min} = 0,350 * \frac{0,39}{1,5} = 0,091mm$$

$$R.I.C_{max} = 0,400 * \frac{0,39}{1,5} = 0,104mm$$

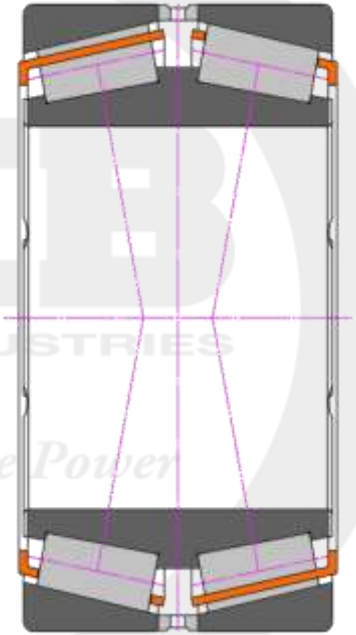
R.I.C. = 0,091/0,104mm

RKB double-row taper roller bearings: bearing selection

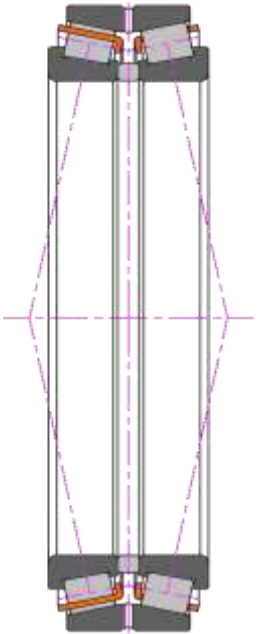
The RKB double-row taper roller bearings are available in two different arrangements:

- Face-to-face (TDI)
- Back-to-back (TDO)

In the TDI configuration the load lines are converging as the axis of rotation is approached. This arrangement doesn't increase the stiffness of the assembly and the bearing cannot support overturning moments. Reversely, in the TDO configuration, the contact angle is diverging as the axis of rotation is approached, increasing the stiffness of the assembly. This type of arrangement is suitable to resist overturning moments.



TDI configuration
(face-to-face)

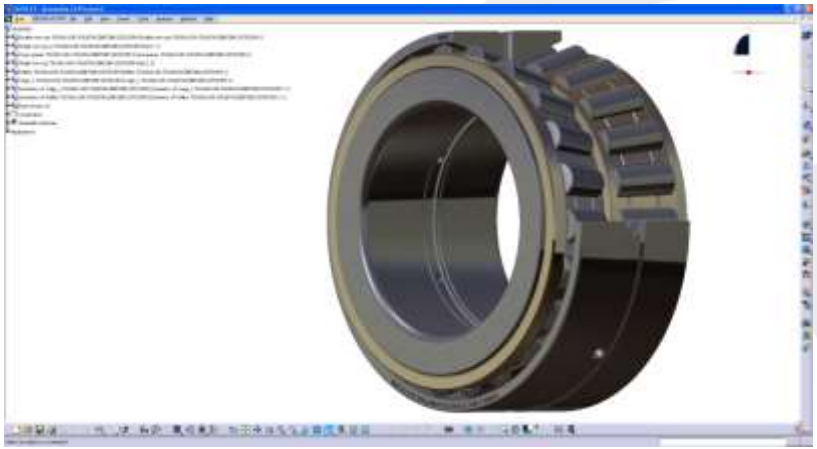


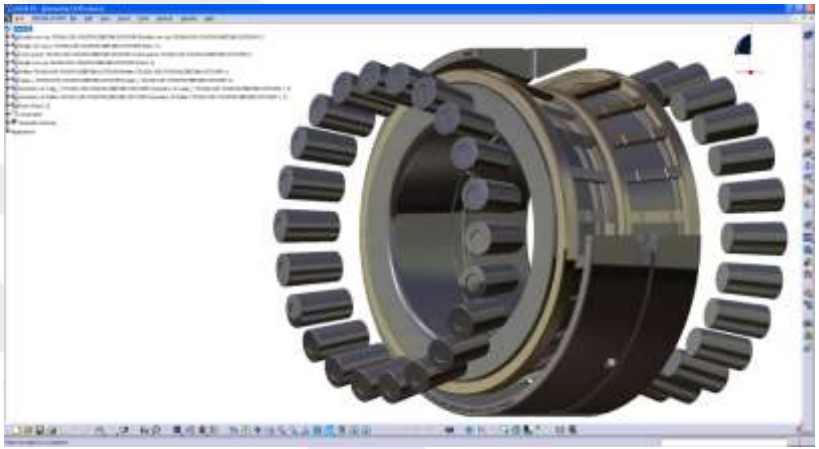
TDO configuration
(back-to-back)

TDO design

The RKB TDO configuration consists of a double-row taper roller bearing composed of two single cones, one double cup, two pressed steel cages, two rows of back-to-back rollers and one cone spacer (plain or with annular groove and lubrication holes). The width of the cone spacer permits to obtain the correct B.E.P. The TDO bearings with a blind hole in the double cup are particularly suitable to be mounted with a loose fit in the housing, due to the hole counter bored that allows the insertion of a pin to avoid sliding between the double cup and the housing.

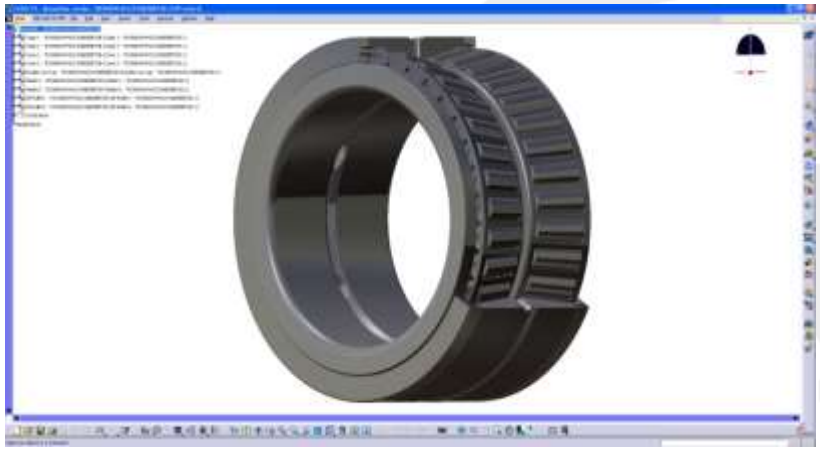
TDOM design

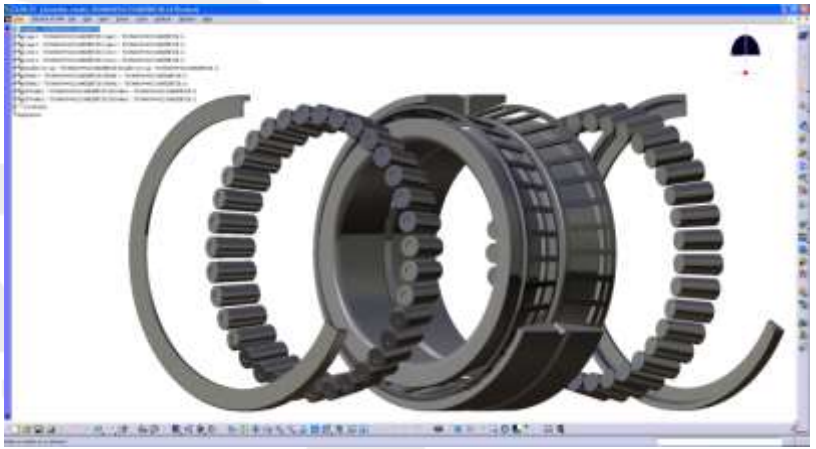




The RKB TDOM configuration consists of a double-row taper roller bearing composed of two single cones, one double cup, two machined brass cages, two rows of back-to-back rollers and one cone spacer (with annular groove and lubrication holes). The width of the cone spacer permits to obtain the correct B.E.P. The TDOM bearings with a blind hole in the double cup are designed to be mounted with a loose fit in the housing due to the hole counter bored that allows the insertion of a pin to avoid sliding between the double cup and the housing.

TDONAZ design

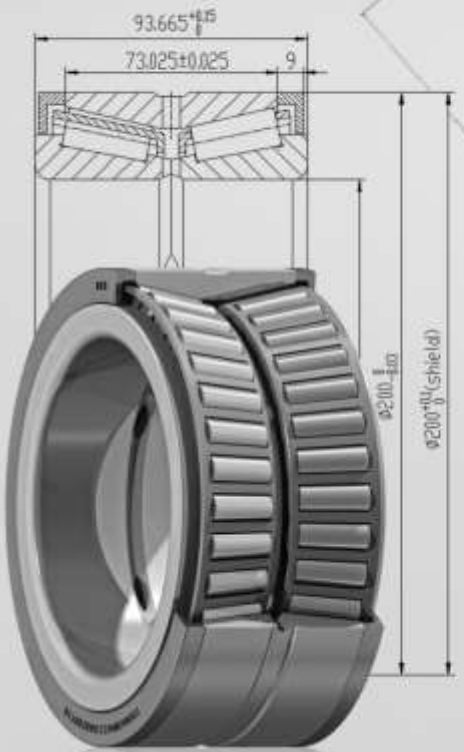


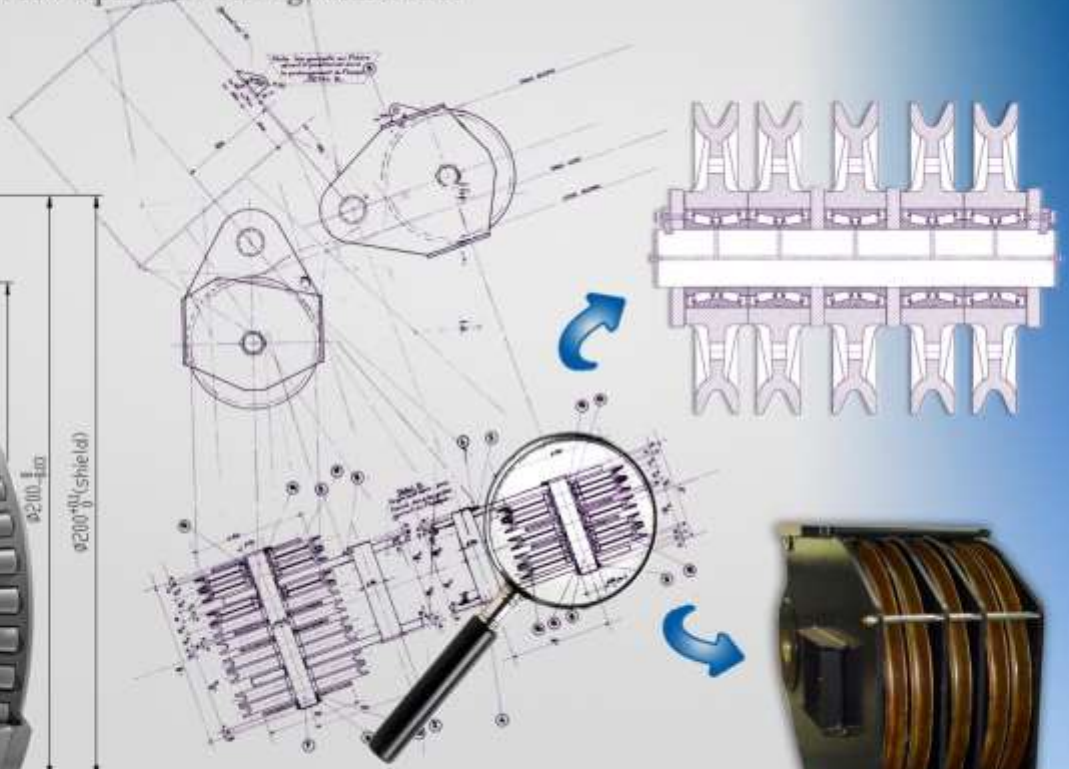


The RKB TDONAZ configuration consists of a double-row taper roller bearing composed of two single cones, one double cup, two pressed steel cages, two rows of back-to-back rollers and two pressed steel shields. There are no spacers and the bearing is supplied with the correct B.E.P.

RKB special project

Main bearings: T3 Segment -
Double row taper roller bearings with shields





Project 'KC-PAN01'

TDONASW series special execution for crane winches

RKB double-row taper roller bearings: example of Technical Fiche

RKB Bearings Technical Fiche

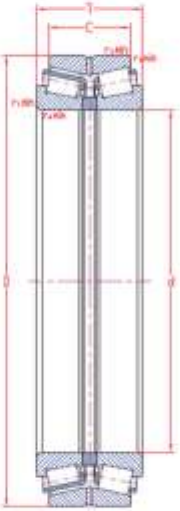
Double row taper roller bearings

GGC159411

TDO 040704/501825 A1ZBBT2BK1403515

Main boundary dimensions (mm)	
d	107,950
D	190,500
T	106,362
C	80,962

Technical data			
Basic load ratings (kN)	I	C_r	925
	II	C_{0r}	950
Mass (kg)			12,0
Cage material			Pressed steel
Radius min (mm)		r_1	3,5
		r_2	3,5
		r_3	1,5
		r_4	1,5
Precision class			CL2
e			0,42/K factor 1,40
B.E.R (mm)			0,100/0,150
Configuration/Design			Inch TDO/A1/T



Technical notes
- Through-hardened steel for rings and rollers - Double cup with annular groove and 8 lubrication holes dia 10,0. One hole counter bored for locking pin (Ka 17,3/Kb 5,3) - Cone spacer 7,938 width - 2x23 rollers - Cage max protusion 6,0 - For general industry purpose

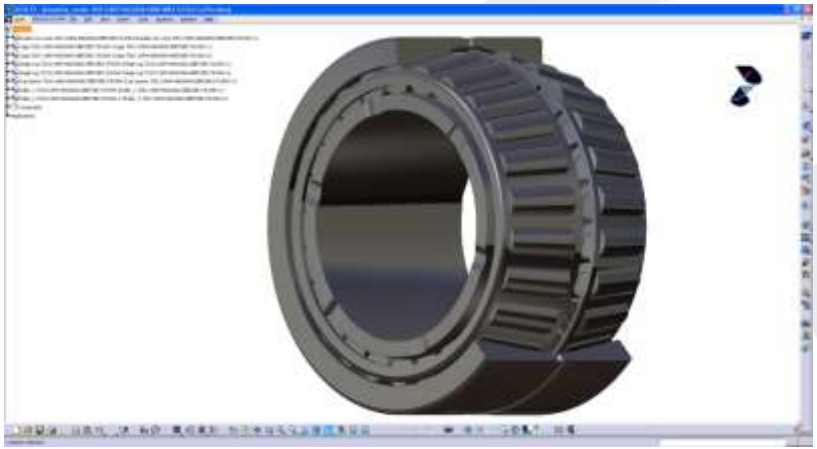
RKB

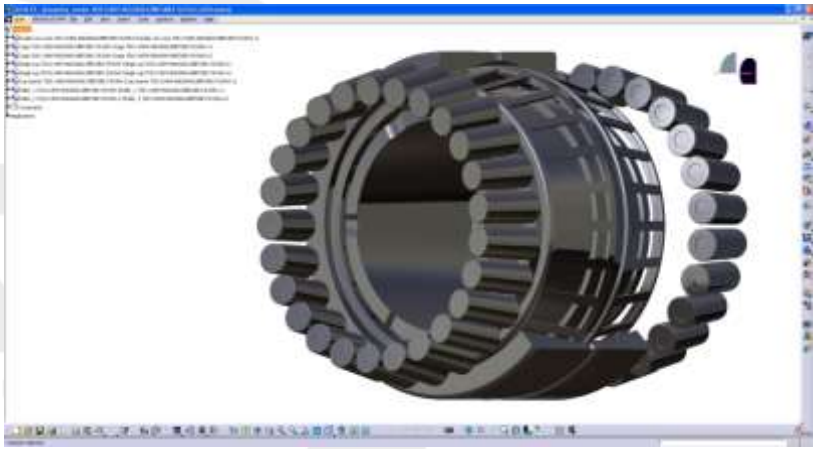
RKB double-row taper roller bearings: product samples

RKB TDO bearing

RKB TDO bearing

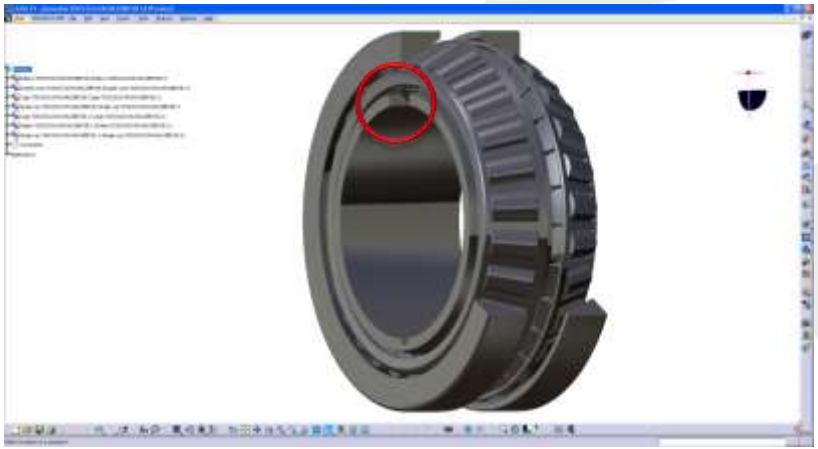
TDI design

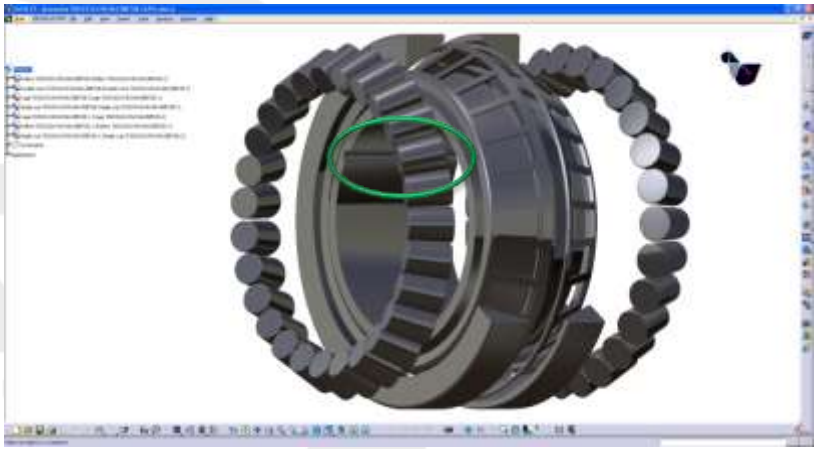




The RKB TDI configuration consists of a double-row taper roller bearing composed of two single cups, one double cone, two pressed steel cages, two rows of face-to-face rollers and one cup spacer. The width of the cup spacer permits to obtain the correct B.E.P.

TDIS design





The RKB TDIS configuration is a double-row taper roller bearing composed of two single cups, one double cone, two pressed steel cages and two rows of face-to-face rollers. Compared to TDI, TDIS configuration has a B.E.P. equal to zero due to the lacking of a spacer between the two cups and a higher contact angle to increase the axial load capability of the bearing. This type of bearing is usually mounted with a loose fit on the shaft. For this reason, RKB produces this type of bearing with one or two keyway slots (red circle) in the bore or with one semicircular locating axial groove (green ellipse) to locate circumferentially the bearing.

RKB double-row taper roller bearings: example of Technical Fiche

RKB Bearings Technical Fiche

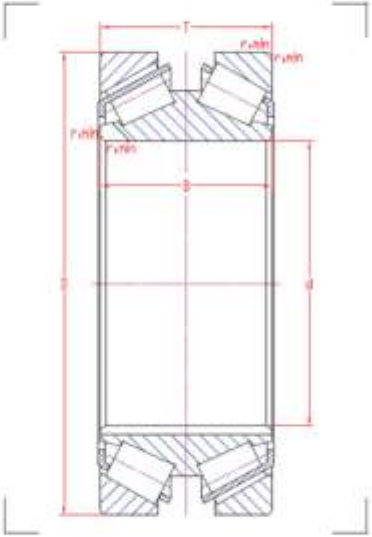
Double row taper roller bearings

AB150411

TDIS 332169 A1HA4ZBBT2B

Main boundary dimensions (mm)	
d	305.070
D	500.000
T	200.000
B	200.000

Technical data		
Basic load ratings (kN)	dynamic C_r	2500
	static C_{or}	5000
Mass (kg)		144.0
Cage material		Pressed steel
Radius min (mm)	r_1	6.4
	r_2	6.4
	r_3	6.4
	r_4	6.4
Precision class		Normal
e		0.88K factor 0.67
B.E.P. (mm)		-
Configuration/Design		Metric TDIS/A1



Technical notes
- Case-hardened steel for rings and rollers (suffix HA4) - Single cup 68 width - Two keyway slots 35x45°, 51.3 wide at 90° on one side of double cone - One semicircular locating axial groove in bore R8.05 - 2x25 ZB rollers - Q.C.C.D.S. Quality Certificate of Conformance Data Sheet included - For general industry purpose

Sketch scale is free.
Load ratings are principally based on ISO 281 and ISO 76, but not calculated according to the latest bearing design and execution. For further background ask for detailed calculations.
Single-sided empowered factors, formulae and tables are not taken into consideration.
Also refer to RKB Affidavit of Conformance [_CDA] for related compliance to international Standards.
Every care has been taken to ensure the accuracy of the information in the present drawing but no liability can be accepted for any errors or omissions contained herein, or in case misuse and/or damages (direct, indirect, consequential) should occur.
RKB Bearing Industries reserves the right of any amendment without notice.

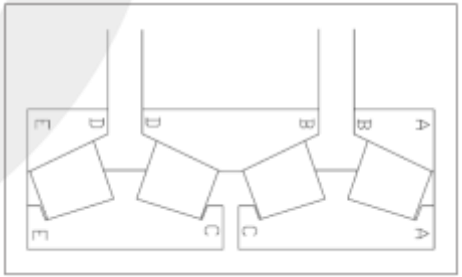
RKB

RKB taper roller bearings assy: serial number, mounting sequence and marked zones

The serial number (red circle) indicates a single part in a production lot. RKB applies the serial number only to some types of bearings, especially those made up of several different parts (e.g. four-row taper roller bearings).

Serial number

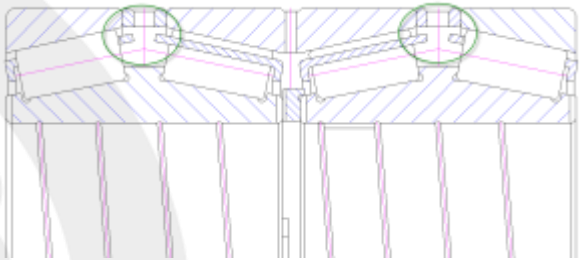
RKB produces various types of bearings composed of several parts assembled together in a well-defined sequence that ensures the correct functioning of the bearing. The mounting sequence is necessary especially for TQO and TQOS bearings where the B.E.P. is adjusted by the spacers width.



Mounting sequence

RKB taper roller bearings assy: serial number, mounting sequence and marked zones

In addition, the correct assembly of the bearing components permits to obtain the correct B.E.P. and have the axis of the lubrication holes of cup spacers equally spaced between the single cup and the double cup.



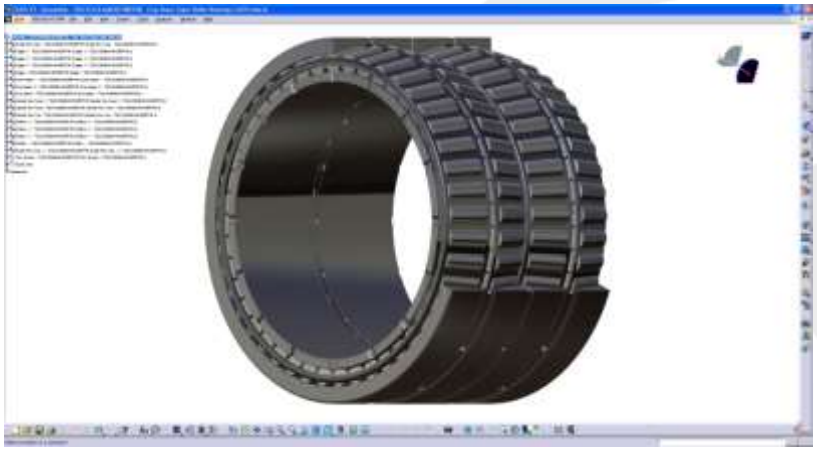
Position of cup spacers

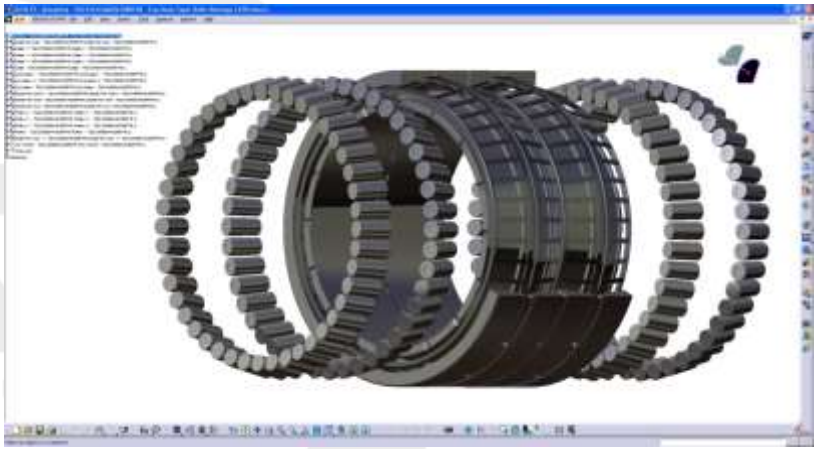
The marked zones are four special references made on the side surface of the bearing outer ring at intervals of 90°. In most applications, the radial load on the outer ring acts always along the same direction; therefore, only a small portion of the ring itself is under load. This way, the bearing may face early failure. To avoid this issue, fully exploit bearing potential and extend its life, according to the scheduled maintenance program, it is necessary to rotate the bearing outer ring of a notch (90°) so that the working area of the outer ring regularly changes.
Of course the same concept does not apply to the inner ring, since it rotates with the shaft and therefore the load acts always on a different portion of material.

Marked zones on a TQOS

For further information refer also to the educational video "RKB multi-row bearings: mounting and maintenance operations"

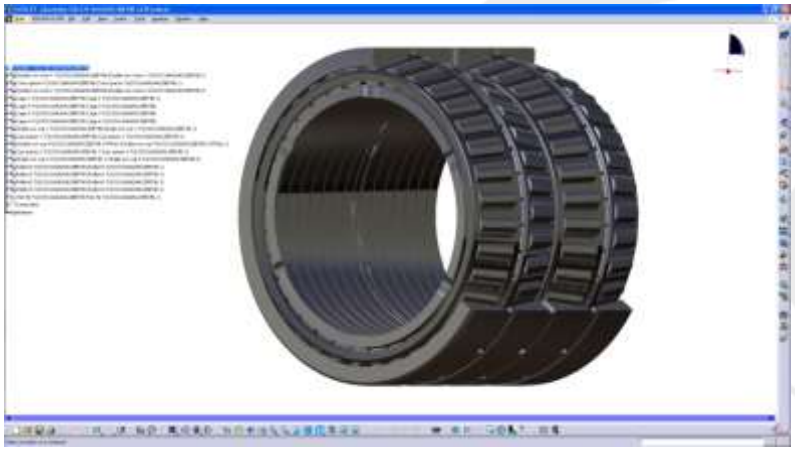
TQO design

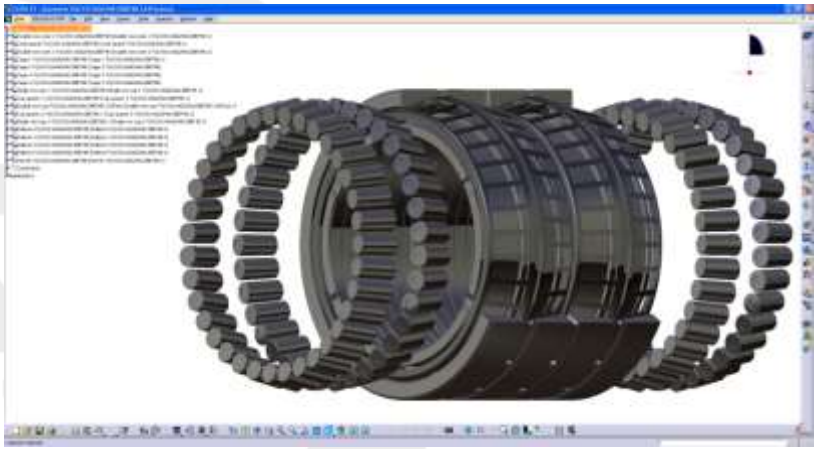




The RKB TQO configuration is a four-row taper roller bearing composed of two double cones, one double cup, two single cups, four pressed steel cages, four rows of rollers, one cone spacer (also available with lubrication grooves) and two cup spacers (with annular groove and lubrication holes). The paired rollers are in face-to-face configuration.

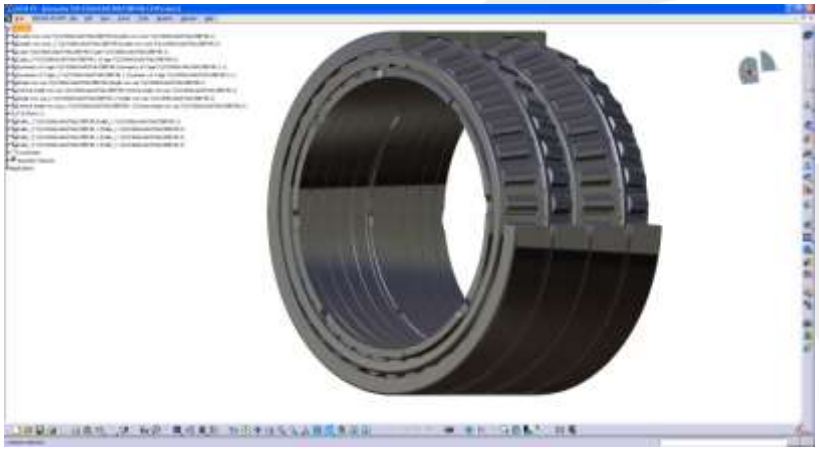
TQO/G design

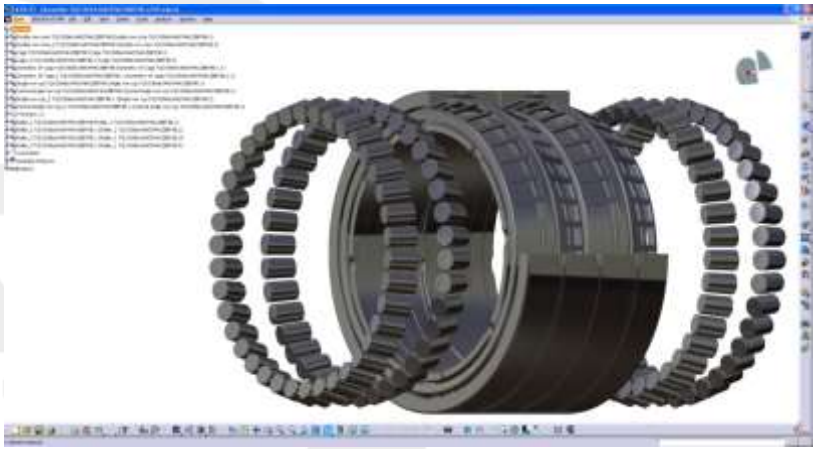




The RKB TQO/G configuration is a four-row taper roller bearing composed of two double cones with helical groove in bore, one double cup, two single cups, four pressed steel cages, four rows of rollers, one cone spacer (also available with lubrication grooves) and two cup spacers (with annular groove and lubrication holes). The paired rollers are in face-to-face configuration. When the bearing is mounted on the shaft with a loose fit, RKB performs the helical groove in bearing bore to reduce the wear between the two parts. The wear reduction is obtained by interposing oil in the contact zone between the shaft and the two double cones.

TQO/EG design





The RKB TQO/EG configuration is a four-row taper roller bearing composed of two double cones with helical groove in bore, two central single cups, two single cups, four pressed steel cages and four rows of rollers. This type of configuration differs from the other types of TQO by the absence of spacers. The B.E.P. is obtained adjusting the dimensions of the cones and the cups. The paired rollers are in face-to-face configuration.

RKB four-row taper roller bearings: example of Technical Fiche

RKB Bearings Technical Fiche

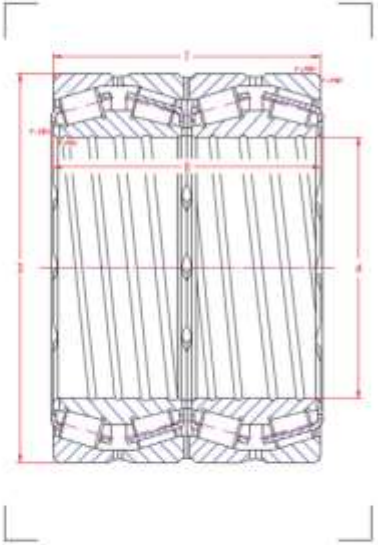
Four-row taper roller bearings

GGC121010

TQO 330662 AASTHA1ZBBT4B

Main boundary dimensions (mm)	
d	355,600
D	482,600
T	269,875
B	265,113

Technical data			
Basic load ratings (kN)	dynamic	C_r	3000
	static	C_{or}	8000
Mass (kg)			140,0
Cage material			Pressed steel
Radius min (mm)		r_1	1,5
		r_2	1,5
		r_3	3,3
		r_4	3,3
Precision class			CL2
e			0,48/K factor 1,24
B.E.R (mm)			0,430/0,530
Configuration/Design			Inch TQO/AA

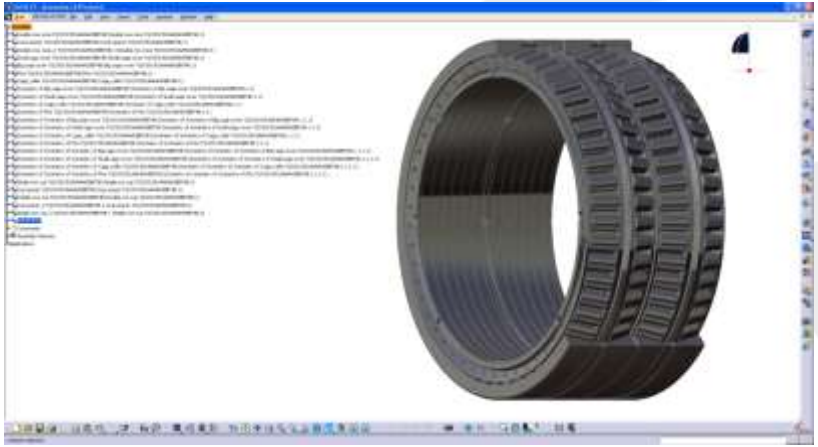


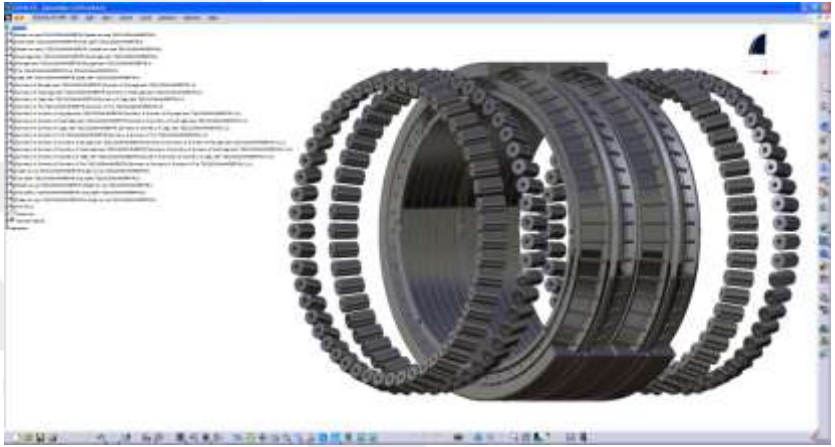
Technical notes

- Case-hardened steel for rings (suffix HA1)
- New generation AA: reinforced execution without spacers
- Lubrication grooves in side faces of internal cups (8-R30) and of double cones (8-R30)
- External single cup 68,675 width. Internal single cup 68,263 width. Double cones 132,557 width
- Helical groove in bearing bore (pitch 35; deep 1,0; R2)
- Restricted width tolerances of T and B dimensions (suffix ST)
- Marked zones and Q.C.C.D.S. Quality Certificate of Conformance Data Sheet included

RKB

TQO pierced rollers design





The RKB TQO pierced rollers configuration is a four-row taper roller bearing composed of two double cones with helical groove in bore, one double cup, two single cups, four rows of pierced rollers, one cone spacer and two cup spacers (with annular groove and lubrication holes). The rollers are enclosed between two rings of steel and guided with pins passing through the center of the roller. The pins are threaded in one side and welded in the other one to ensure maximum reliability. This configuration is particularly suitable for large size bearings and permits to increase the number of rollers compared to the configuration with pressed steel cages, improving C_r and C_{0r} values. The paired rollers are in face-to-face configuration.

RKB four-row taper roller bearings: example of Technical Fiche

RKB Bearings Technical Fiche

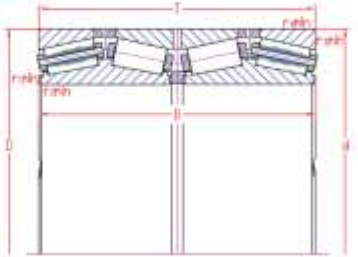
Four-row taper roller bearings

A0040811

TQO 331089 AAHA4ZBBT4B

Main boundary dimensions (mm)	
d	685.800
D	876.300
T	355.600
B	352.425

Technical data			
Basic load ratings (kN)	1/2	C_r	7200
	1/2	C_{0r}	21600
Mass (kg)			539.0
Cage material			Steel pin
Radius min (mm)		r_1	3.3
		r_2	3.3
		r_3	6.4
		r_4	6.4
Precision class			CL2
e			0.40/K factor 1.44
Radial clearance (mm)			B.E.P. 0.450/0.550
Configuration/Design			Inch TQO/AA

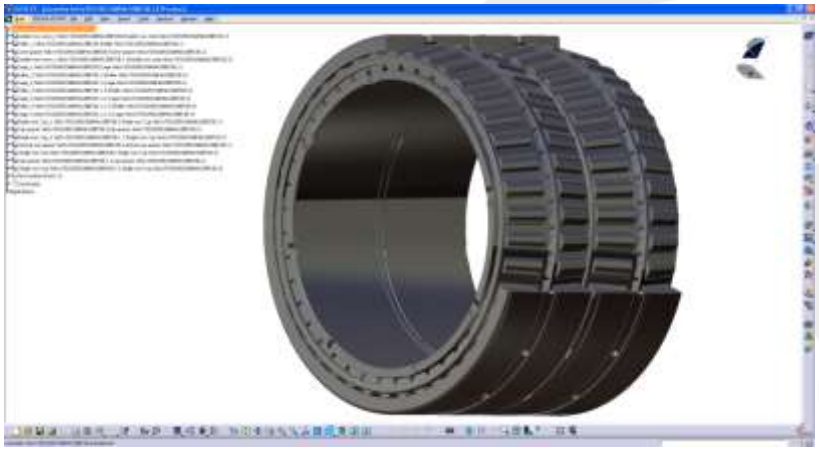


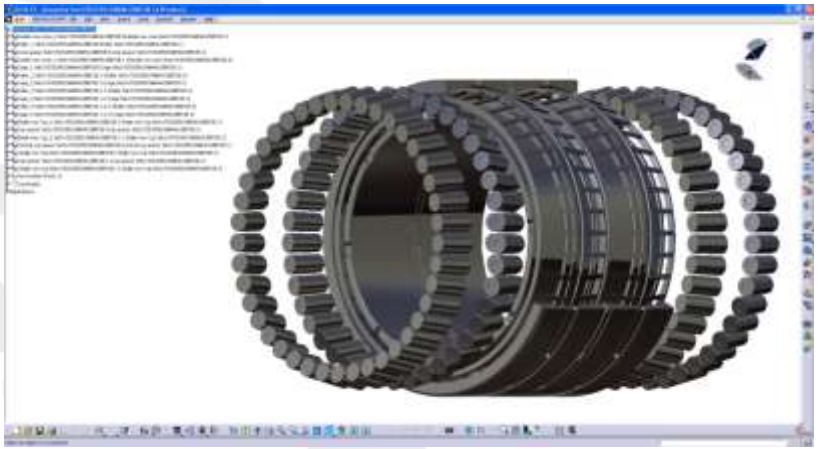
Technical notes
- Case-hardened steel for rings and rollers (RKB SAE9315 RAV premium steel/suffix HA4) - Lubrication grooves 6-R50 deep 3.0 in side faces of double cones - Double cup 152.400 width with annular groove and 10 lubrication holes dia.16 - Cup spacers 31.750 width with annular groove and 10 lubrication holes dia.16 - Single cup 69.850 width. Plain cone spacer 15.875 width - 4x52 ZB pierced rollers. Cage max protusion 5.0 - Marked zones and Q.C.C.D.S. Quality Certificate of Conformity Data Sheet included

Sketch scale is free.
Load ratings are principally based on ISO 281 and ISO 76, but not calculated according to the latest bearing design and execution. For further background ask for related calculations.
Single-sided emp.owered factors, formulae and tables are not taken into consideration.
Also refer to RKB Attitude of Conformance (LISA) for related compliance to International Standards.
Every care has been taken to ensure the accuracy of the information in the present drawing but no liability can be accepted for any errors or omissions contained herein, or in case losses and/or damages (direct, indirect, consequential) should occur.
RKB Bearing Industries reserves the right of any amendment without notice.

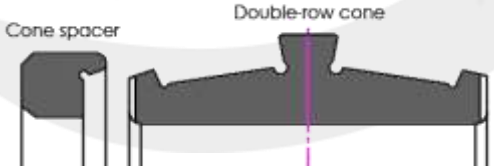
RKB

Set 2xTDI design





The RKB Set 2xTDI configuration consists of two paired double-row taper roller bearings (TDI), separated by two different spacers, one between the two internal cups and one between the two cones. To easily mount the bearing on the shaft, RKB designs and produces the cone spacers with a conical profile which is self-centering on the cone shoulder.



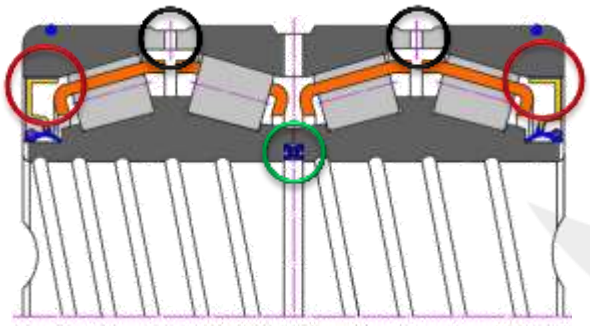
Self-centering cone spacer design

TQOS designs

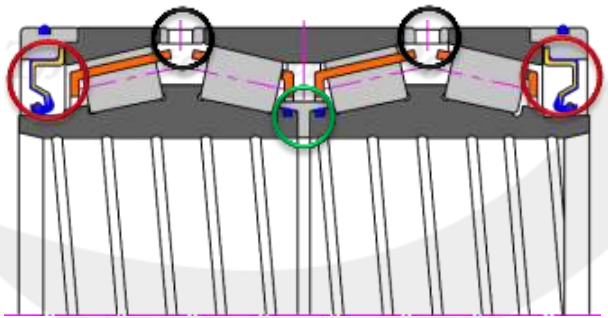
RKB produces 3 different types of TQOS designs:

- TQOS/AVS1
- TQOS/AVS2
- TQOS/AVS2/1

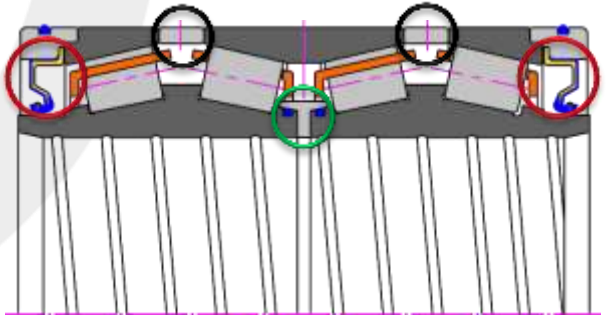
The main differences between the AVS1 and the AVS2 designs lie in the different method used to block the lateral seals (red circles) and to separate (and seal) the cones (green circles). Moreover, the AVS2 design provides a better lateral sealing efficiency and an optimized tapered guiding profile design of the cone spacer, to facilitate maintenance operations and improve sealing efficiency. The RKB AVS2 design is available in two variants, one with annular grooves and lubrications holes in cup spacers (AVS2), and one without annular grooves and lubrication holes (AVS2/1; black circles).



TQOS/AVS1 design

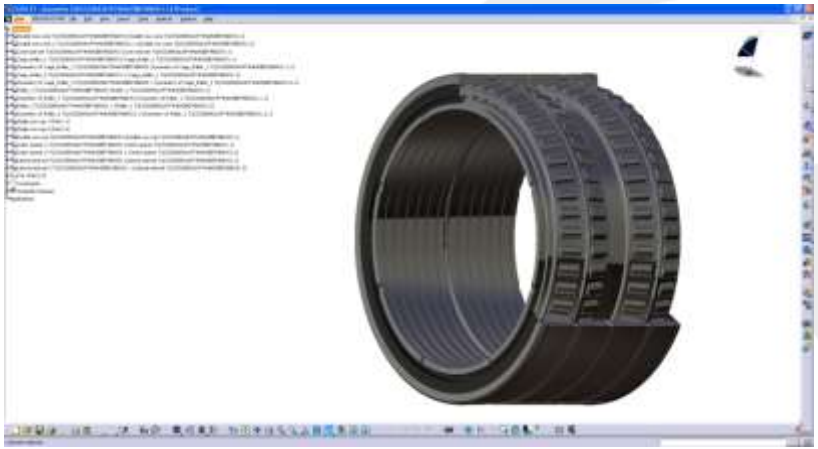


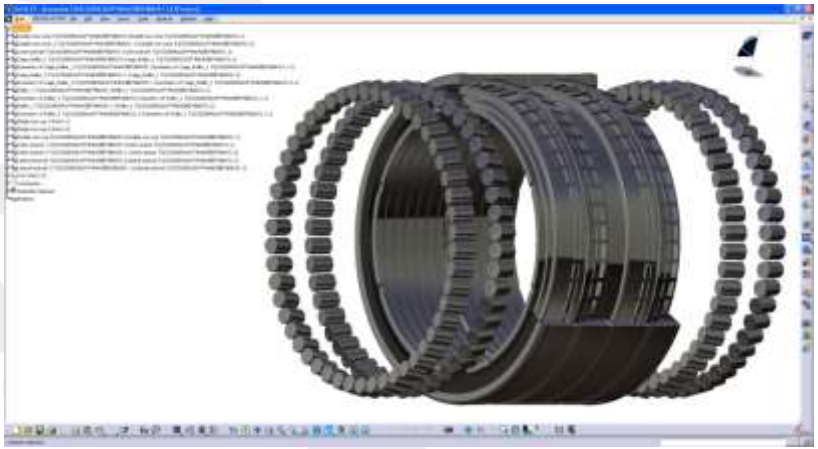
TQOS/AVS2 design



TQOS/AVS2/1 design

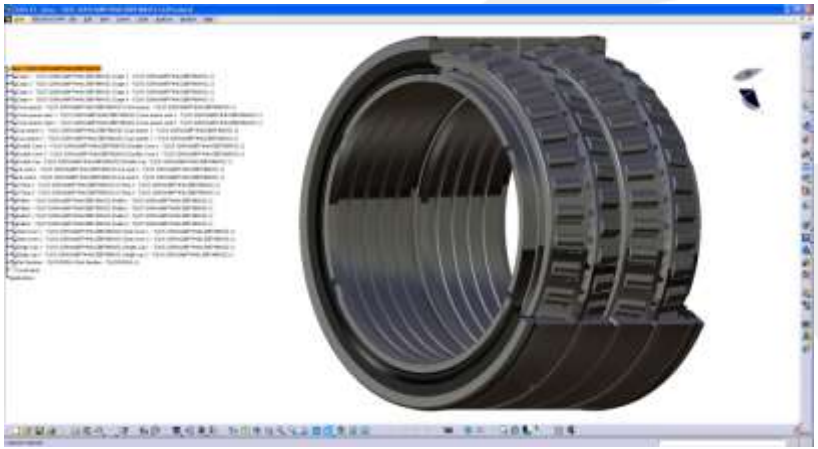
TQOS/AVS1 design

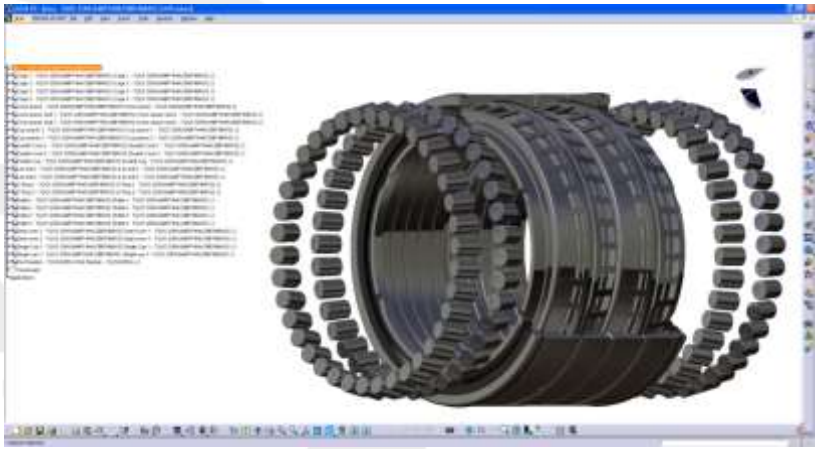




The RKB TQOS AVS/1 configuration consists of a four-row taper roller bearing composed of two double cones with helical groove in bore (the inner part of the bearing is sealed with a cone seal set AVS – Anti-Vortex System), one double cup, four pressed steel cages, four rows of rollers, two cup spacers (with annular groove and lubrication holes), two lateral seals, two one-side extended cups and two "O" type seal rings. The paired rollers are in face-to-face configuration.

TQOS/AVS2 and TQOS/AVS2/1 designs





The RKB TQOS/AVS2 and AVS2/1 configurations consist of a four-row taper roller bearing composed of two double cones with helical groove in bore, separated by a cone spacer seal set (AVS – Anti-Vortex System), one double cup, two single cups, four pressed steel cages, four rows of rollers, two cup spacers (with annular groove and lubrication holes available only in the TQOS/AVS2 design), two lateral seals, two separable flanges and two "O" type seal rings. The paired rollers are in face-to-face configuration.

RKB four-row taper roller bearings: example of Technical Fiche

RKB Bearings Technical Fiche

Sealed four-row tapered roller bearings

RS2	MA170A19	MA(SR170A19

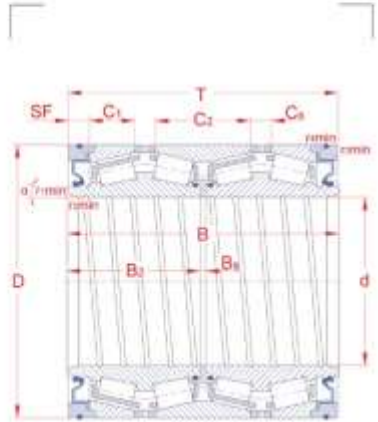
TQOS 328916 ACHA4ZBBT4BAVS2/A

Main boundary dimensions (mm)	
d	260.720
D	355.600
T	228.600
B	220.188

Cup dimensions (mm)	
SF	18.000
C_1	38.000
C_2	80.000
C_3	18.000

Cone dimensions (mm)	
B_2	112.594
B_3	5.000

Technical data				
Basic load ratings (kN)	∅	C_r	1877	
	∅	C_{0r}	4658	
Mass (kg)			59.7	
Cage material			Pressed steel	
Min chamfer dimensions (mm)		r_1	2.33	α (deg)
		r_2	20.0	
		r_3	3.2	
		r_4	3.2	
Precision class			CL2	
e			0.35	
K			1.67	
Bearing clearance (mm)			B.E.P. 0.450/0.540	



Technical notes

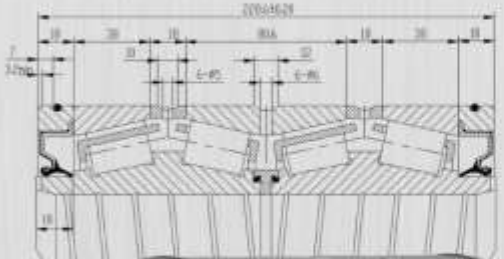
- Case hardened outer and inner rings and rolling elements (RKB SAE 9315A)
- Optimized roller profile for improved load distribution. Crowned raceways
- Anti-vortex system. Provided ungreased, but only with protective oil
- Cup spacers with annular groove of 14 mm width and 12 lubrication holes of Ø10 mm
- Helical groove in bearing bore
- Quality Certificate of Conformance Data Sheet included
- Marked zones

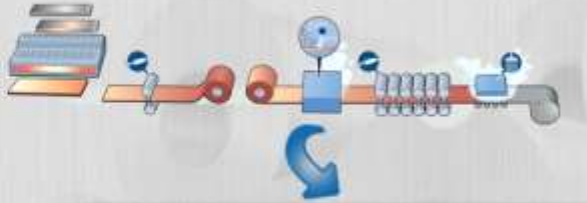
RKB

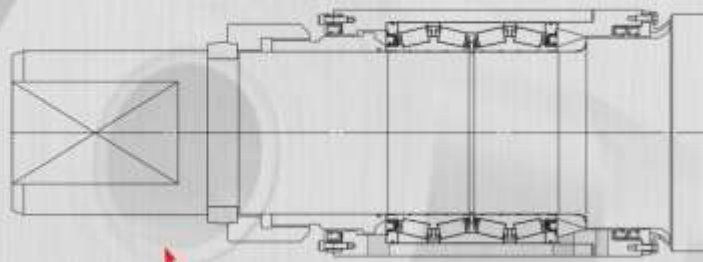
RKB special project

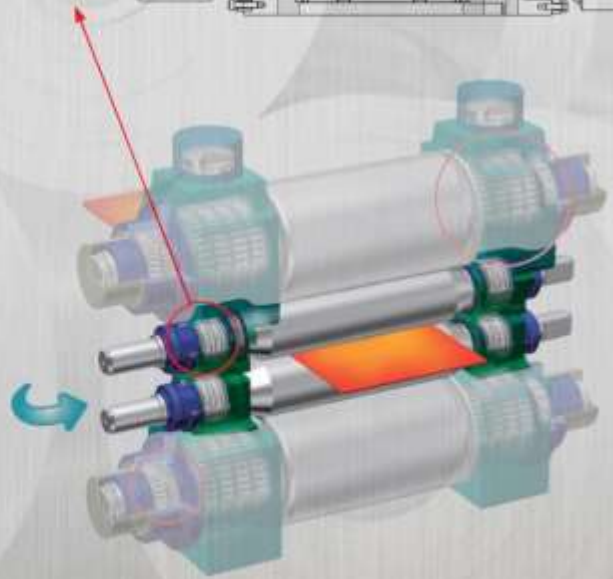
Main bearings:
T3 Segment - Sealed four-row taper roller bearings

RKB









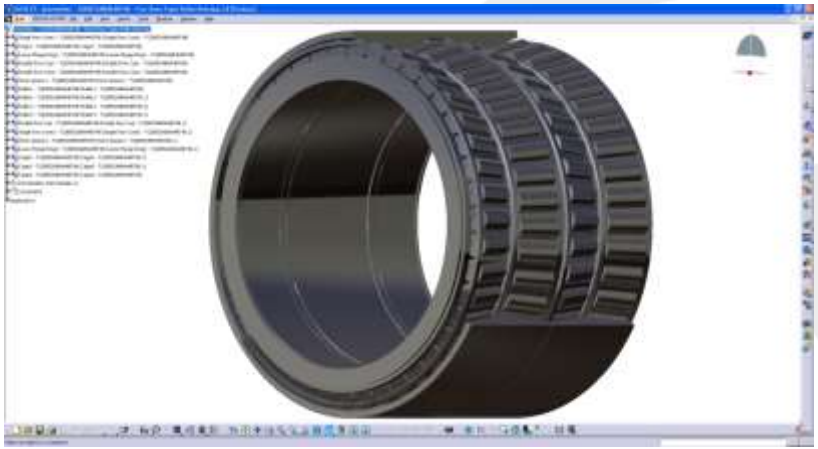
Project 'TQOS/AVS2
New generation sealed four-row taper roller bearings

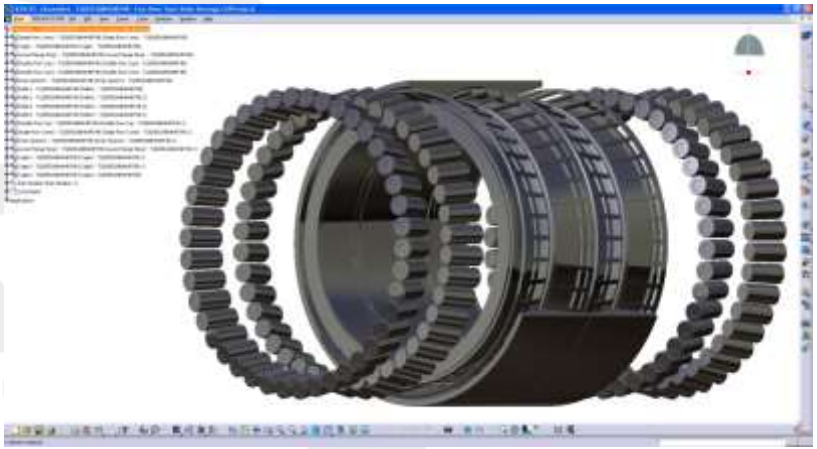
RKB four-row taper roller bearings: product samples

RKB TQO bearing

RKB TQO bearing

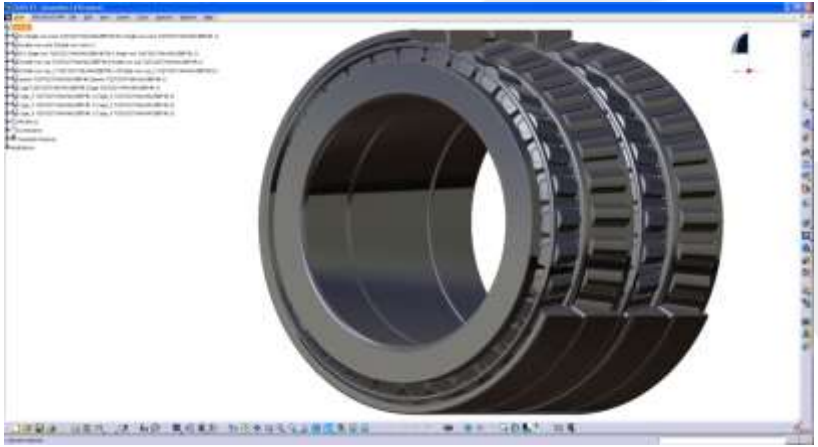
TQI design

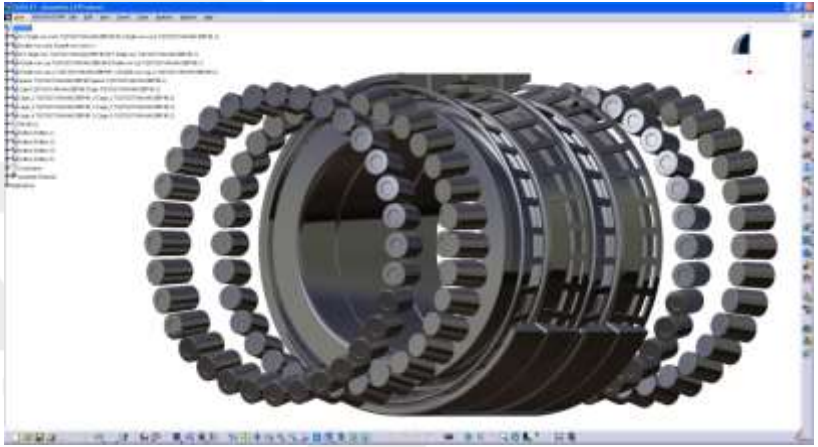




The RKB TQI configuration consists of a four-row taper roller bearing composed of one double cone, two single cones, two cone spacers, four pressed steel cages, four rows of rollers, two double cups and two loose flange rings. The paired rollers are in back-to-back configuration. This arrangement is recommended for all those applications where high rigidity and resistance to overturning moments are required.

TQIT design





The RKB TQIT configuration consists of a tapered bore four-row taper roller bearing composed of one double cone, two single cones, four pressed steel cages, four rows of rollers, two double cups (available with annular groove and lubrication holes) and one cup spacer (available with annular groove and lubrication holes). The paired rollers are in back-to-back configuration. The main difference between TQIT and TQI lies in the bore, which is tapered in TQIT and cylindrical in TQI.

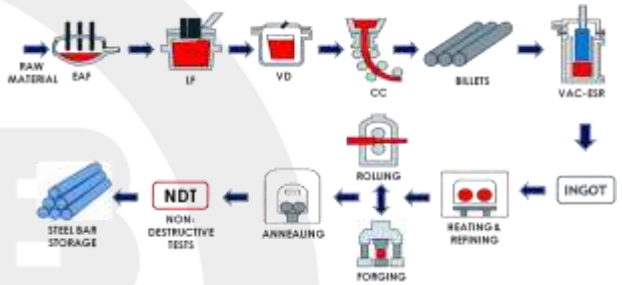
RKB taper roller bearings assy: improved bearing steels

RKB can produce its multi-row taper roller bearings using two different types of steel:

- SAE 52100 (through-hardened steel)
- SAE 9315 (case-hardened steel)

The SAE 52100 is a through-hardened steel commonly used to manufacture rolling bearings for standard applications. In case of bearings subjected to heavy loads, shocks or vibrations (e.g. rolling mill stands), RKB recommends case-hardened steel (SAE 9315). In addition, the use of the Vacuum Degassing Electroslag Remelting process (VAC-ESR) through our RAV protocol has made possible to obtain two new types of steel gifted with better levels of cleanliness and non-metallic inclusions:

- RKB Type.RAV or ISO 100CrMo7 (through-hardened steel)
- RKB SAE 9315.RAV (case-hardened steel)



RAV steel manufacturing process

RKB special project in the steel industry

For further information refer also to the educational video "RKB special bearing steel for premium reliability"

The Alternative Power

RKB
BEARING INDUSTRIES

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DO NOT HESITATE TO CONTACT
RKB TECHNICAL DEPARTMENT

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Technological Bearings