

SPECIAL PROJECTS



RKB
BEARING INDUSTRIES
SWITZERLAND



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- Bridge vertical lifting system
- Heavy lift dockside crane winches



Marine and Offshore

- Main shaft of navy frigate
- Azimuthal retractable thruster
- Gyrofin stabilizer system
- Masts and spars of sailing yacht
- Jacking system in offshore platform



Metals

- Critical rolling mill work roll
- Long product rolling mill stands
- Screwdown mechanism of high reversing finishing stand
- Slab conveyor chain of hot strip mill
- Guide rolls of continuous slab casting machine
- Back-up rolls of rolling mill stand
- Work rolls of hot rolling mill stand
- Pallet cars for sintering and pelletizing
- Rolling mill drive shaft balancing device



Mines and Mineral

- Vibrating screen application
- Tyre rolls of vertical mill
- Cone type crusher
- Bucket wheel excavator main shaft
- Vertical mill grinding roll
- Trencher flywheel gearbox
- Horizontal mill press roll



Power Transmission

- Wind multiplier
- Motion control drivers and motors
- Concrete mixer gearbox



Heavy Automotive

- Front and rear axles of dump truck
- Gearbox for city bus on tyres



Other

- Electric motors for home appliances

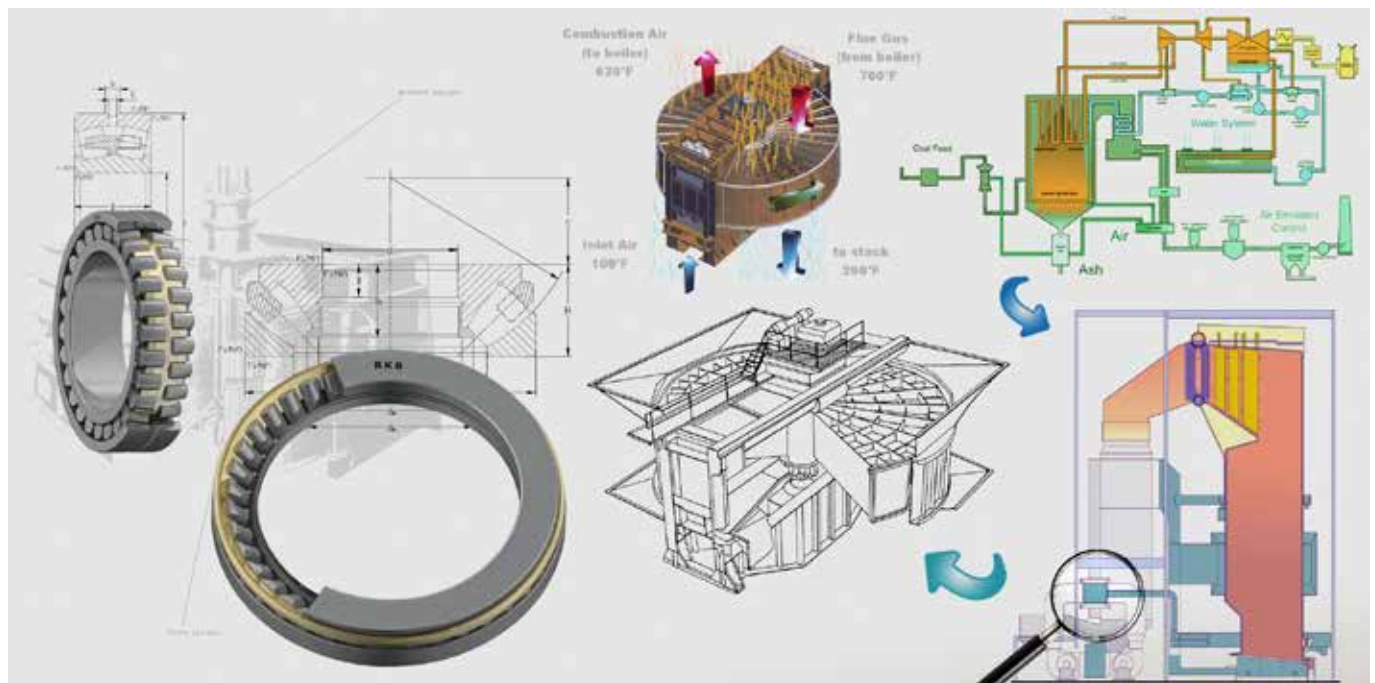


CIVIL ENGINEERING APPLICATIONS

AIR PREHEATER BOILER FOR POWER GENERATION

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

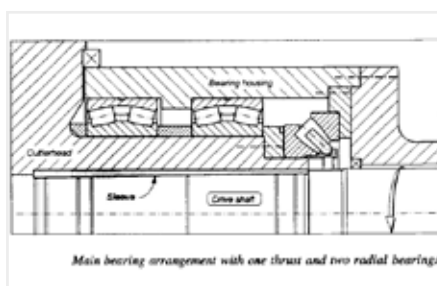
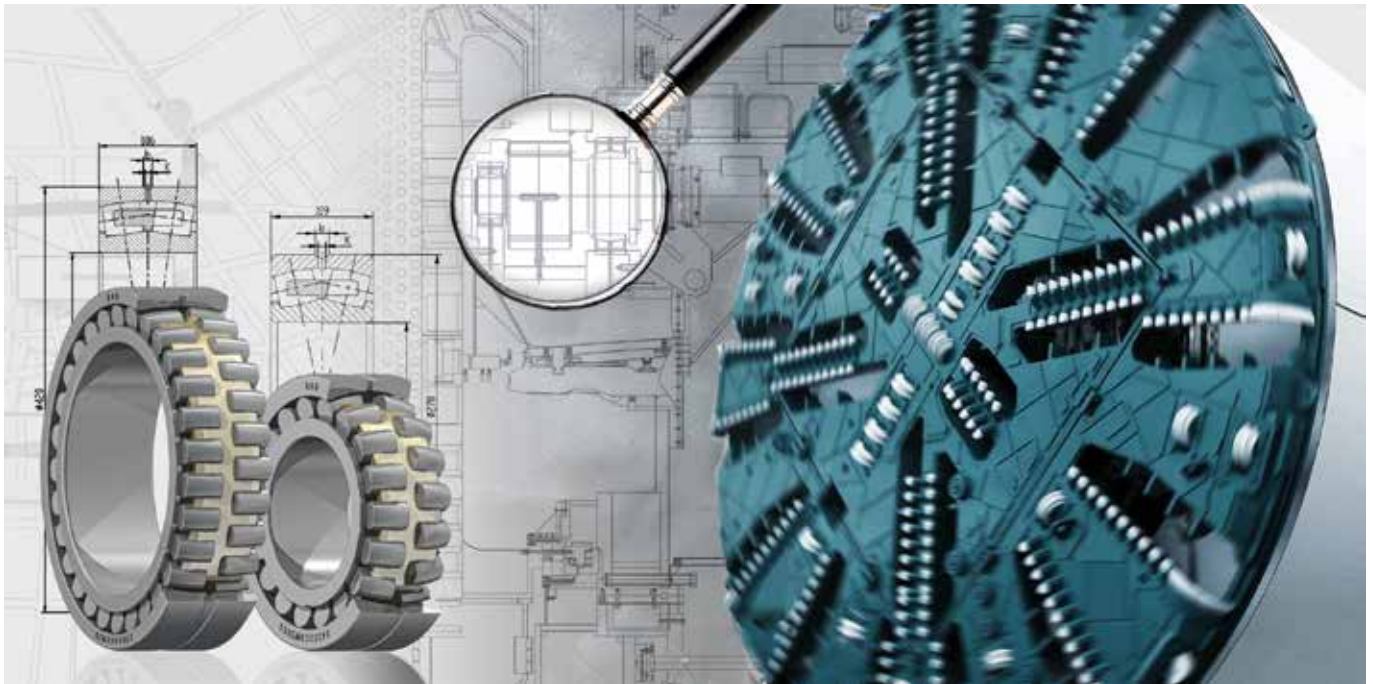
- Technological spherical roller thrust bearings and spherical roller bearings for vertical rotor of bi-drum boiler regenerative air preheater
- Up to 950 mm inner diameter and bearing unit mass exceeding 2950 kg
- Optimized execution for heavy loads at low rotational speeds (3-5 rpm)



MAIN DRIVE UNIT OF TUNNEL BORING MACHINE

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

- Spherical roller bearings for tunnel boring machine main drive unit
- Bearings engineered to withstand heavy radial loads, moderate/high torque and variable thrust forces
- Up to 420 mm outer diameter
- Design life (L_{10h}) ≥ 15000 h





DISC CUTTER FOR TUNNEL BORING MACHINE

MAIN RKB BEARINGS: T3 SEGMENT - SINGLE ROW TAPERED ROLLER BEARINGS

- Thin section large size single row tapered roller bearings (design and execution for heavy load applications)
- Up to 458 mm inner diameter
- B_{10} life > 100000 h as per mining specifications

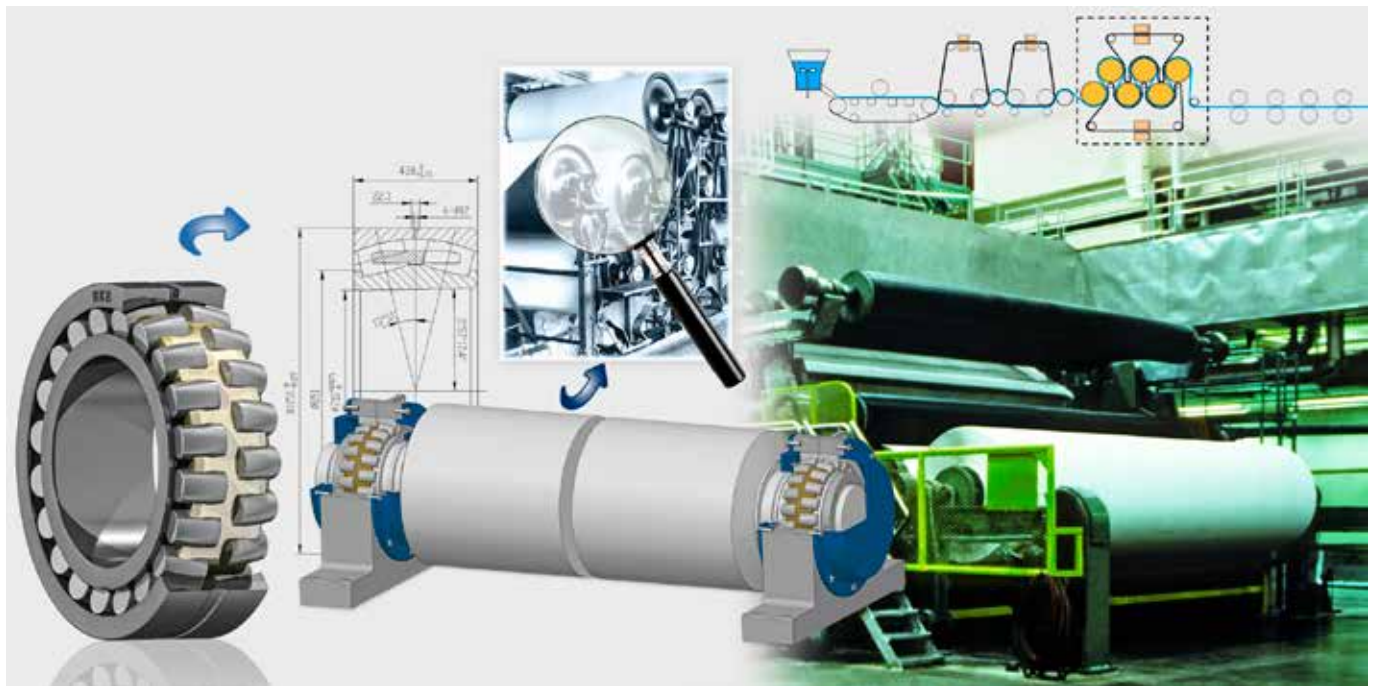


CIVIL ENGINEERING APPLICATIONS

PULP AND PAPER, CONVERTING AND PRINTING

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

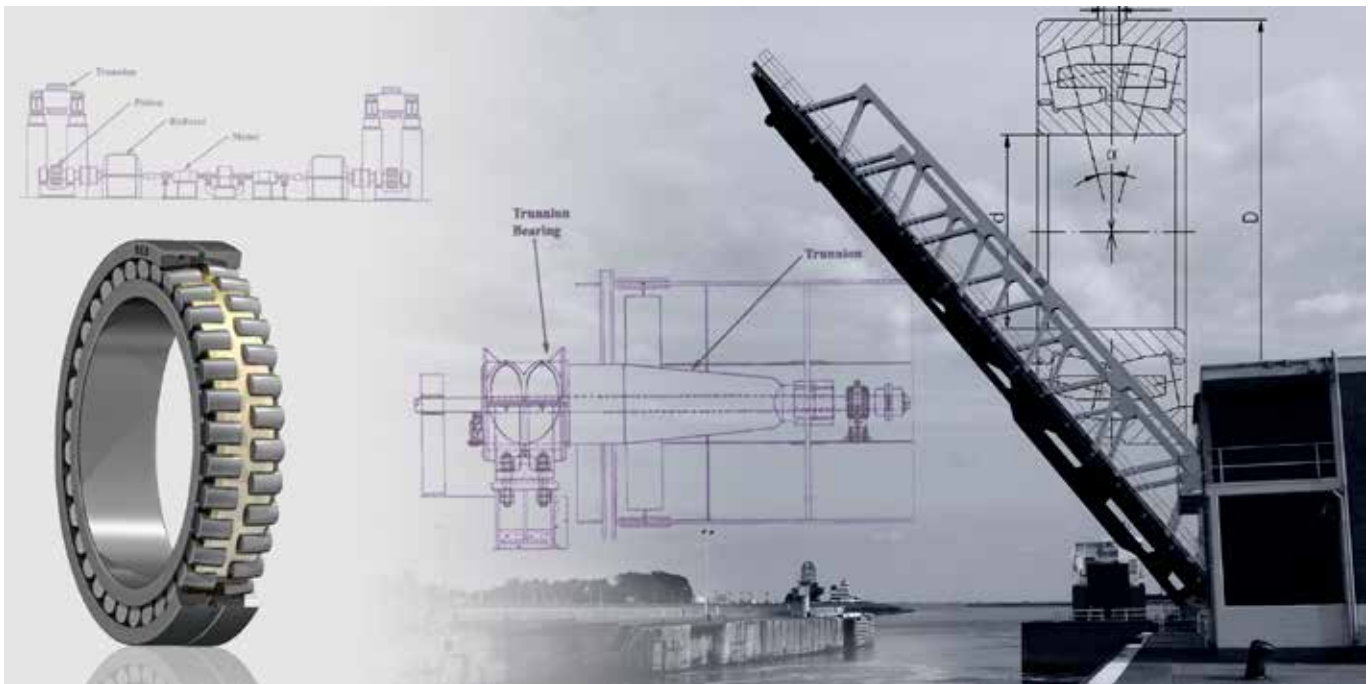
- Premium class bearings for extended service life
- Spherical, tapered and cylindrical roller bearings



BRIDGE AND DAM LIFTING SYSTEM

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

- Large size spherical and cylindrical roller bearings
- Up to 560 mm inner diameter
- Safety factor (S_0) > 7 considering material stress in the long term



CIVIL ENGINEERING APPLICATIONS

BRIDGE VERTICAL LIFTING SYSTEM

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

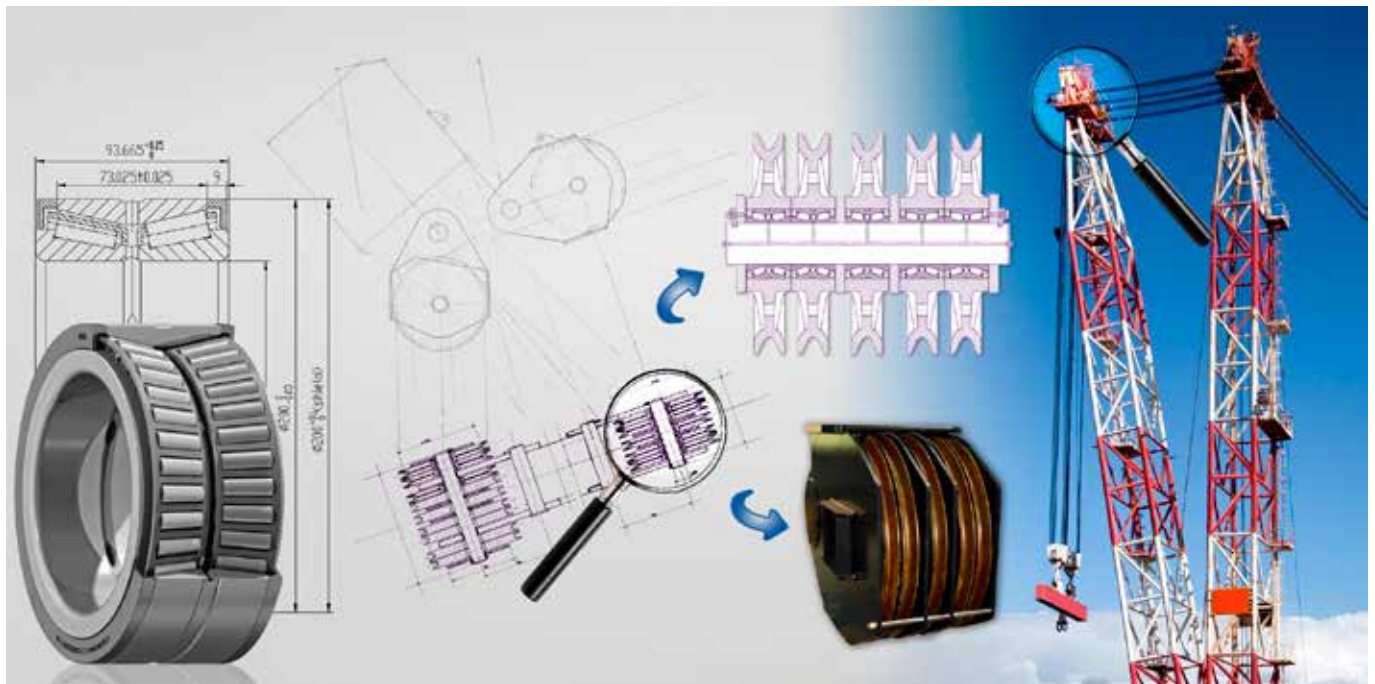
- Radial load on main bearing > 8000 kN
- Safety factor (S_0) as per bridge design and safety specifications
- Rolling evaluated to the limits of elastohydrodynamic contact



HEAVY LIFT DOCKSIDE CRANE WINCHES

MAIN RKB BEARINGS: T3 SEGMENT - DOUBLE ROW TAPERED ROLLER BEARINGS WITH SHIELDS

- TDONASW series special execution for heavy lift crane winches
- Hoist axis pull up to 400 tons
- Up to 200 mm inner diameter
- $C_{0r} > 1000 \text{ kN}$

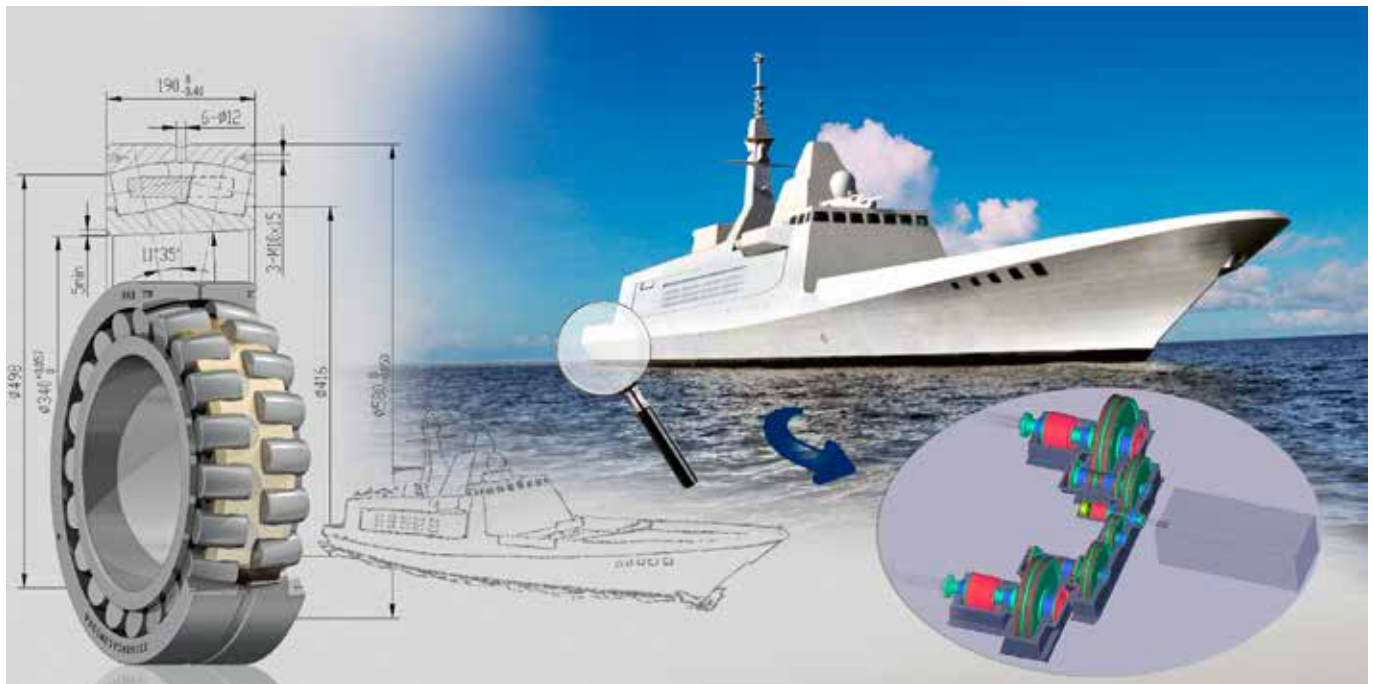


MARINE AND OFFSHORE

MAIN SHAFT OF NAVY FRIGATE

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

- Large size application-optimized spherical roller bearings
- Up to 340 mm inner diameter
- Safety factor (S_0) according to military offshore equipment guidelines

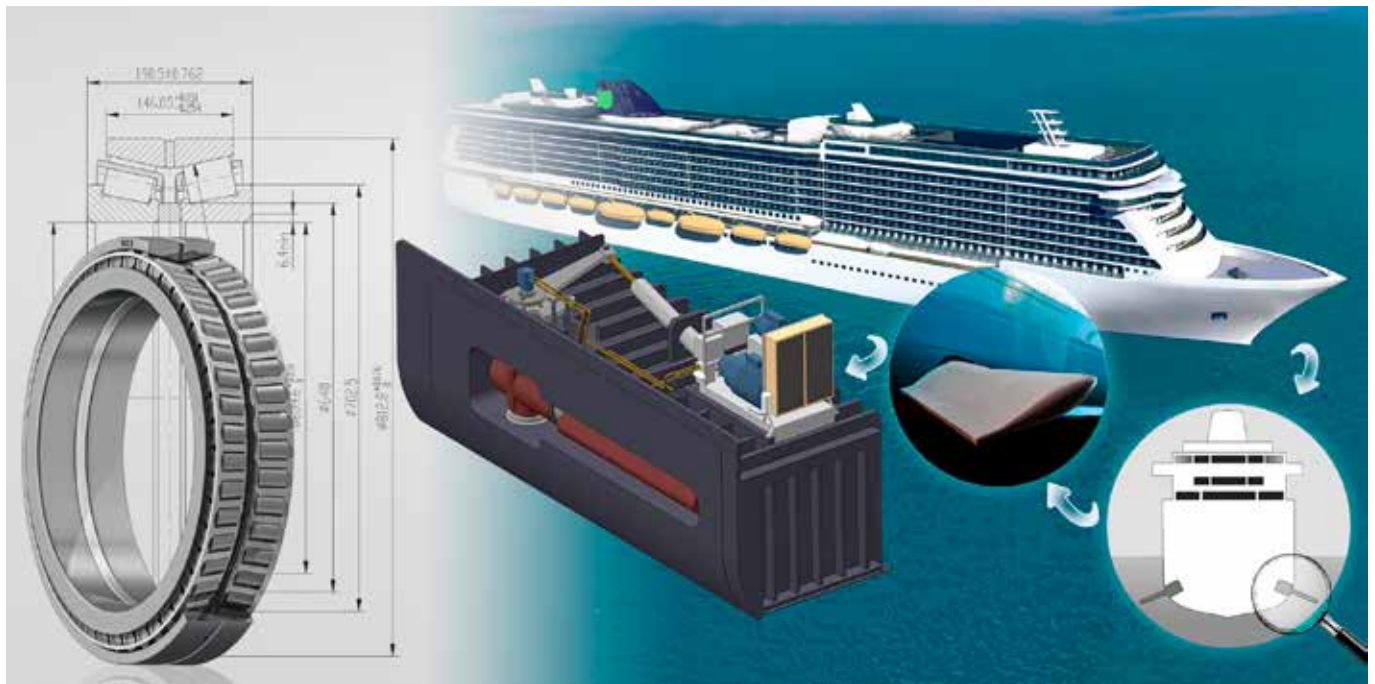


MARINE AND OFFSHORE

GYROFIN STABILIZER SYSTEM

MAIN RKB BEARINGS: T3 SEGMENT - DOUBLE ROW TAPERED ROLLER BEARINGS

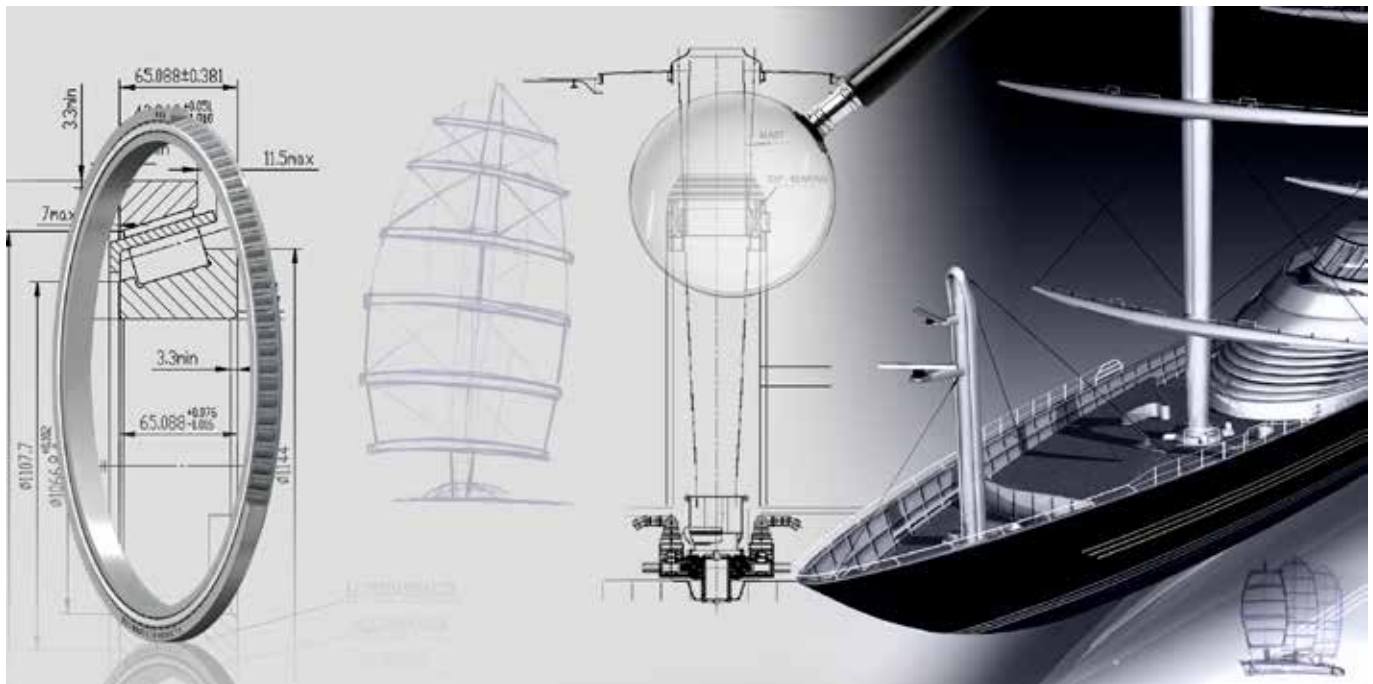
- Customized inch size double row tapered roller bearings (TDO configuration)
- Up to 670 mm inner diameter
- B_{10} life for 750000 movements



MASTS AND SPARS OF SAILING YACHT

MAIN RKB BEARINGS: T3 SEGMENT - SINGLE ROW TAPERED ROLLER BEARINGS

- Thin section large size single row tapered roller bearings (design and execution for heavy load applications)
- Up to 1067 mm inner diameter
- High rigidity of masts and spars with smooth rotation



MARINE AND OFFSHORE

JACKING SYSTEM IN OFFSHORE PLATFORM

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

- Spherical roller bearings for rack and pinion jacking system of NG and CJ series drilling rigs working in harsh environmental conditions
- Up to 240 mm inner diameter
- Design and execution to withstand heavy loads and variable speeds (0,3-1,2 m/min)
- Safety factor (S_0) as per marine specifications
- Design life (L_{10}) \approx 10 years service



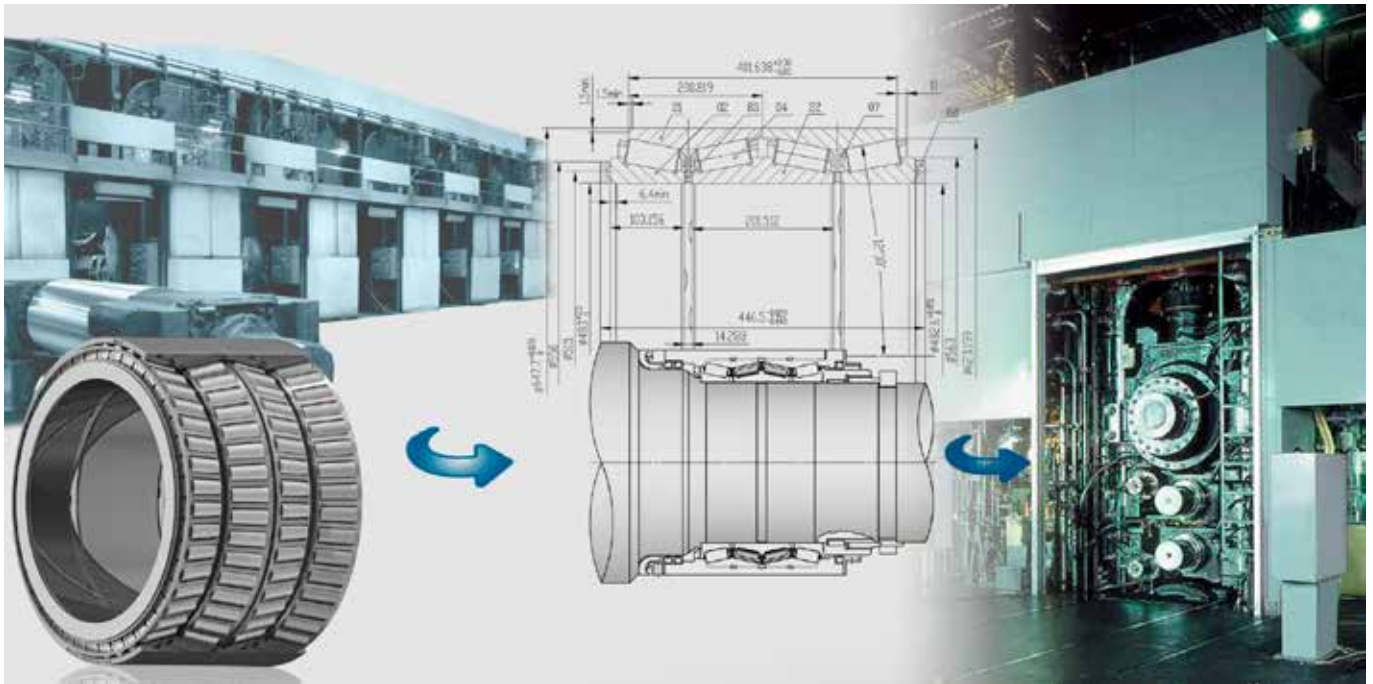


OFFSHORE JACK UP DRILLING RIG

CRITICAL ROLLING MILL WORK ROLL

MAIN RKB BEARINGS: T3 SEGMENT - FOUR-ROW TAPERED ROLLER BEARINGS

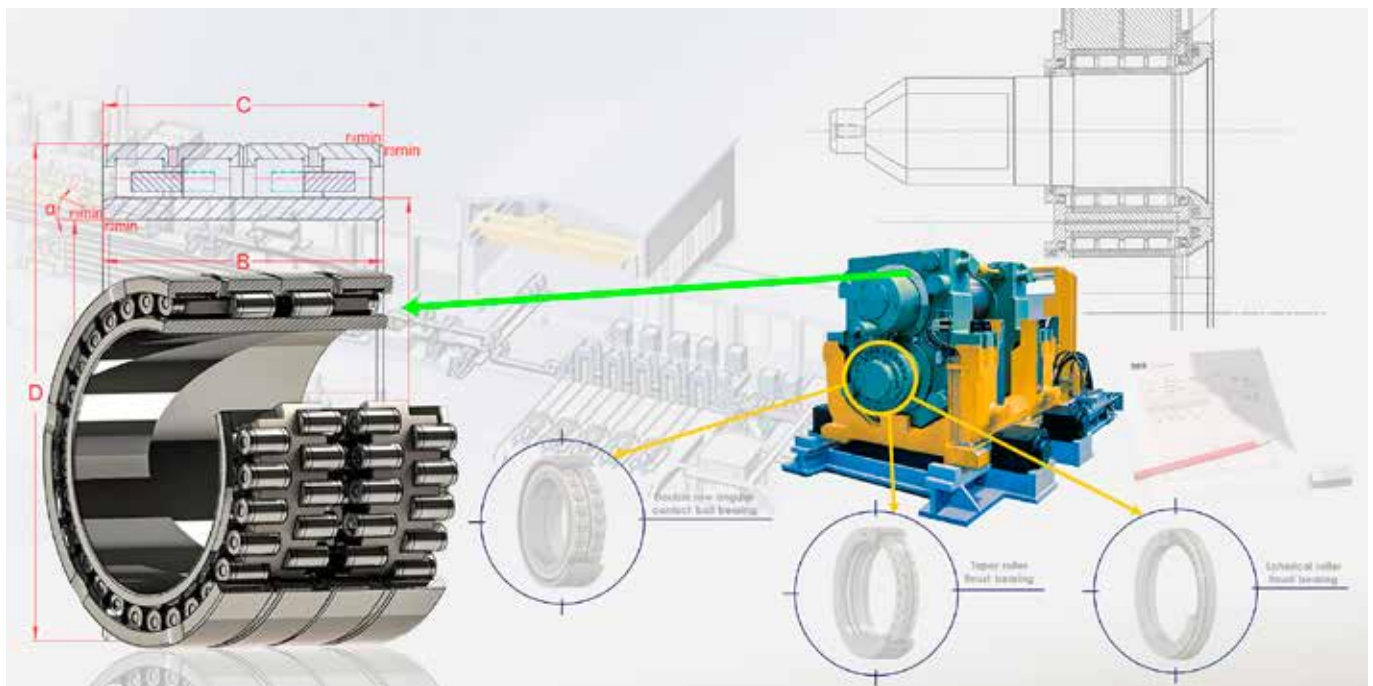
- Four-row tapered roller bearings (TQO configuration)
- Up to 28 inch inner diameter



LONG PRODUCT ROLLING MILL STANDS

MAIN RKB BEARINGS: T3 SEGMENT - NEW MULTI-ROW EXECUTION AF2D REINFORCED FOR ROLLING MILL STANDS

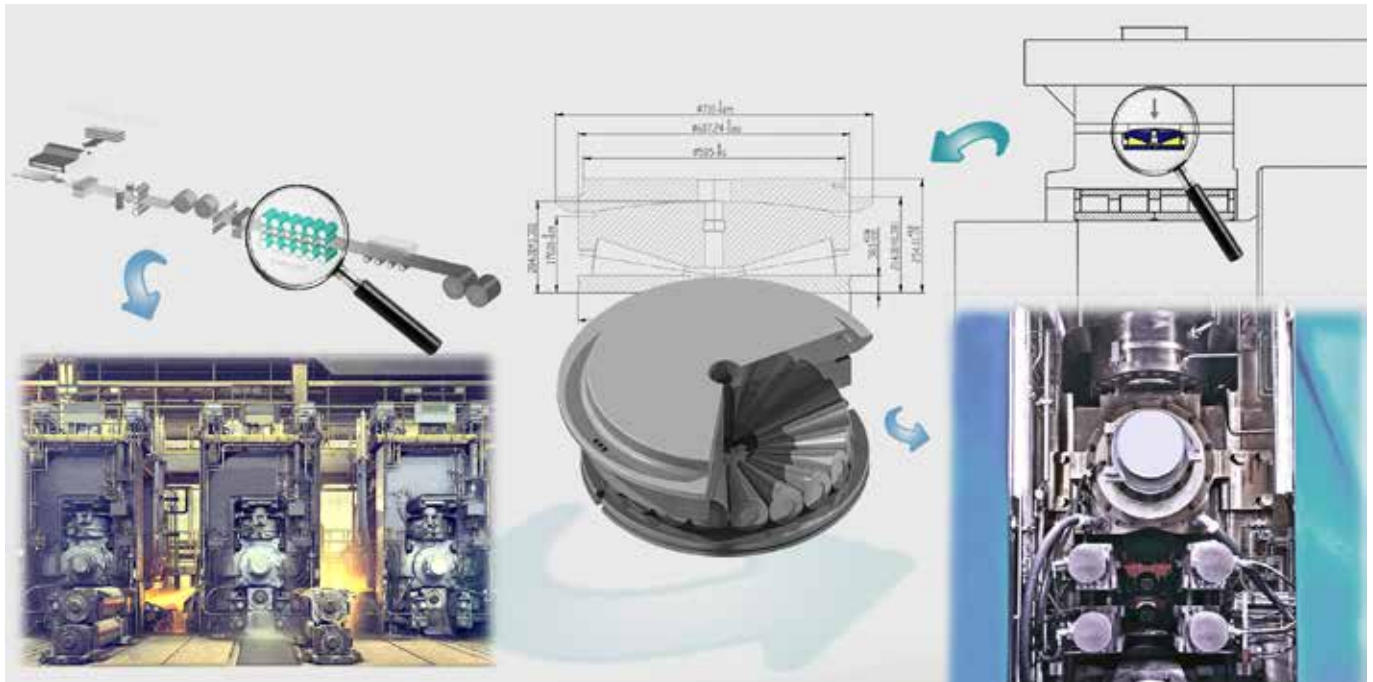
- Optimized bearing for rolling mill stand with automatic roll changing device
- Enhanced cage design with optimized pocket
- Better load distribution resulting in reduced edge contact pressure and stress concentration
- Longer service life and reliability



SCREWDOWN MECHANISM OF HIGH REVERSING FINISHING STAND

MAIN RKB BEARINGS: T3 SEGMENT - SCREWDOWN THRUST BEARINGS

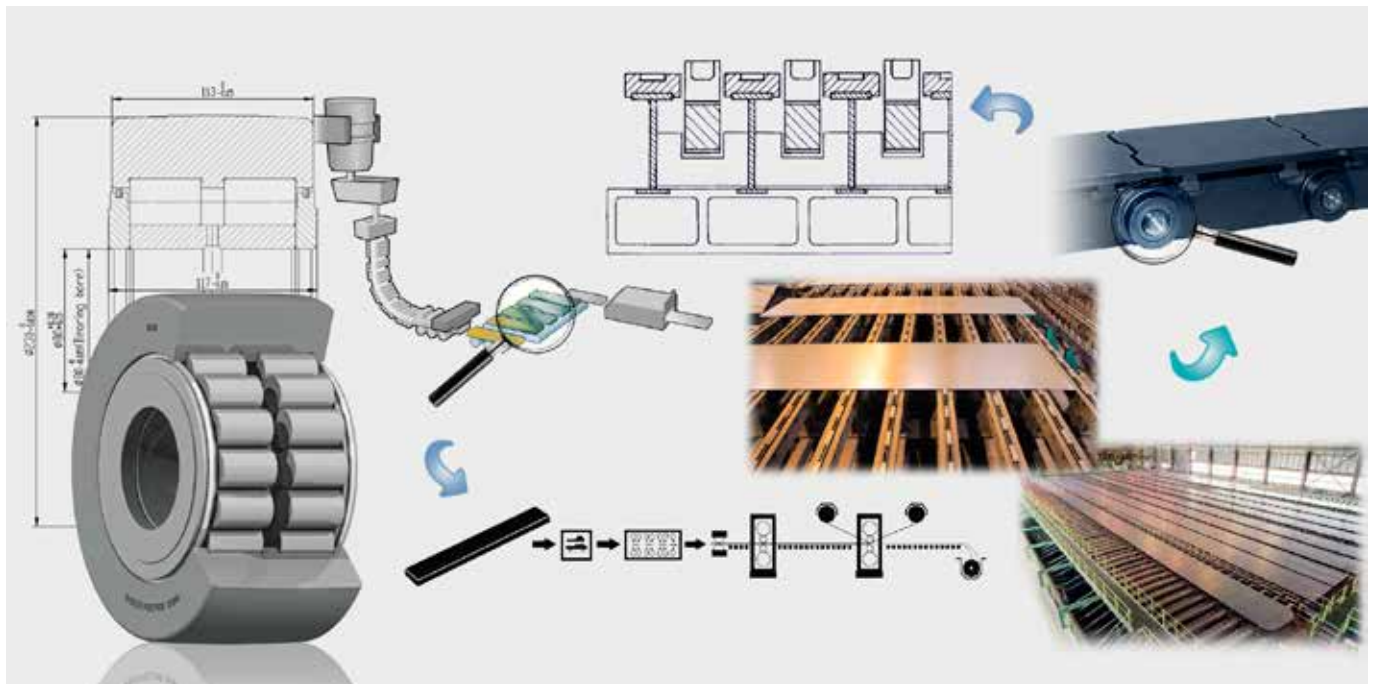
- For finishing stands of hot rolling mill
- Suitable for low speeds and heavy loads
- RKB SAE 9315 case hardening steel in RAV protocol



SLAB CONVEYOR CHAIN OF HOT STRIP MILL

MAIN RKB BEARINGS: T3 SEGMENT - DOUBLE ROW FULL COMPLEMENT CYLINDRICAL ROLLER BEARINGS

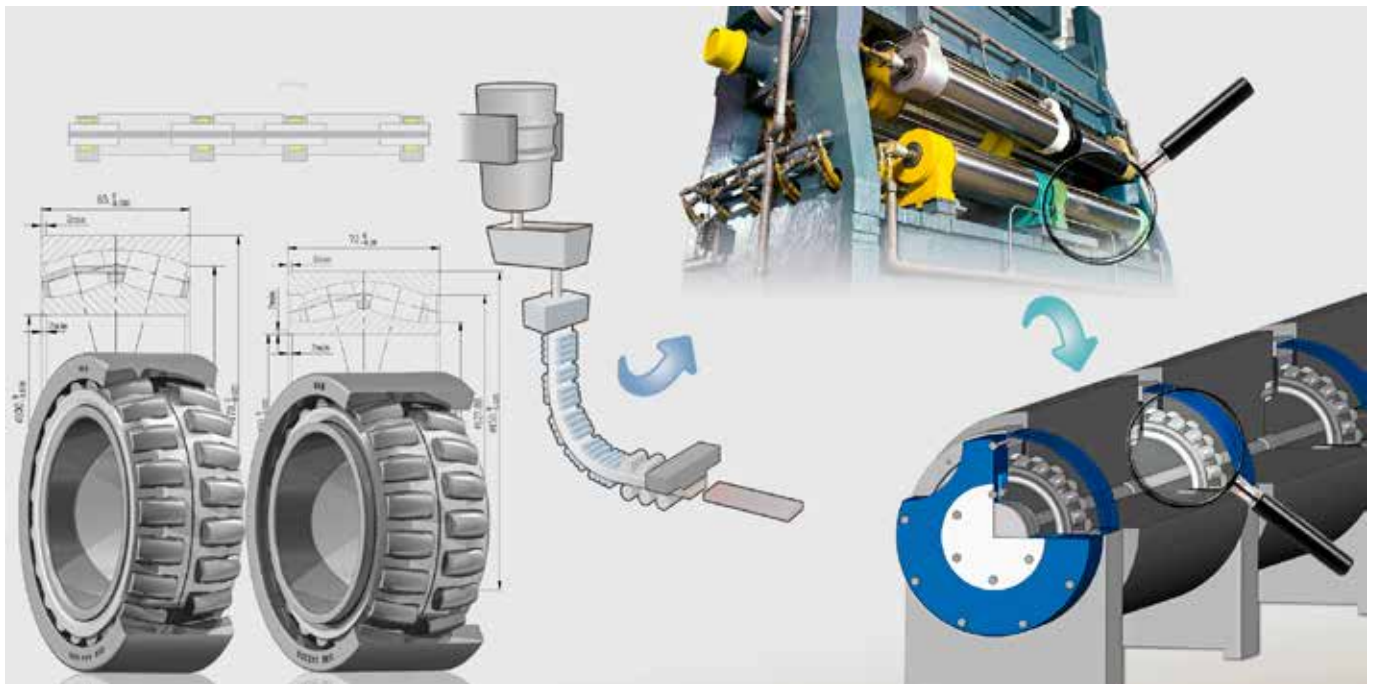
- $C_r > 750$ kN according to ISO 281
- Anti-Wear Technology (AWT) for extended service life
- Bainite Treatment for outer rings (HB2)
- Reinforced execution



GUIDE ROLLS OF CONTINUOUS SLAB CASTING MACHINE

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

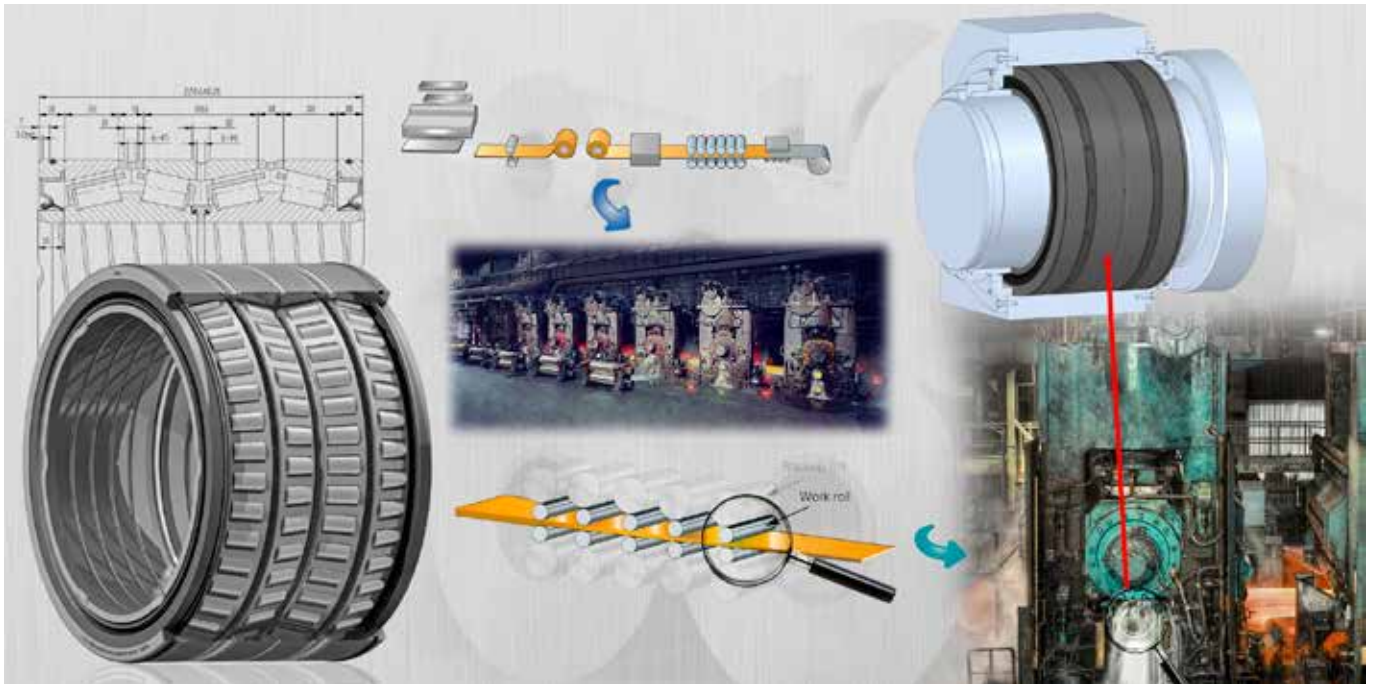
- Low cross section spherical roller bearings for guide rolls of continuous slab casting in hot strip mills
- Up to 170 mm outer diameter
- Out of standard window-type cage
- Stabilizing Treatment for operating temperatures up to 300 °C (S3)



WORK ROLLS OF HOT ROLLING MILL STAND

MAIN RKB BEARINGS: T3 SEGMENT - SEALED FOUR-ROW TAPERED ROLLER BEARINGS

- Long life series bearings
- Phosphate Treatment for rings, rollers and spacers (PT4)
- Increase of rolling efficiency by stable operation
- Easier handling of seals



PALLET CARS FOR SINTERING AND PELLETIZING

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

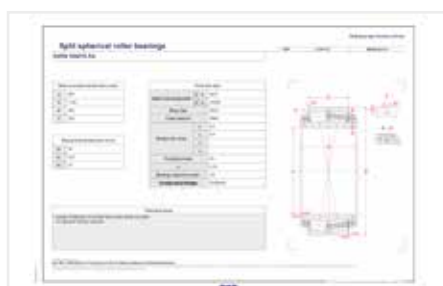
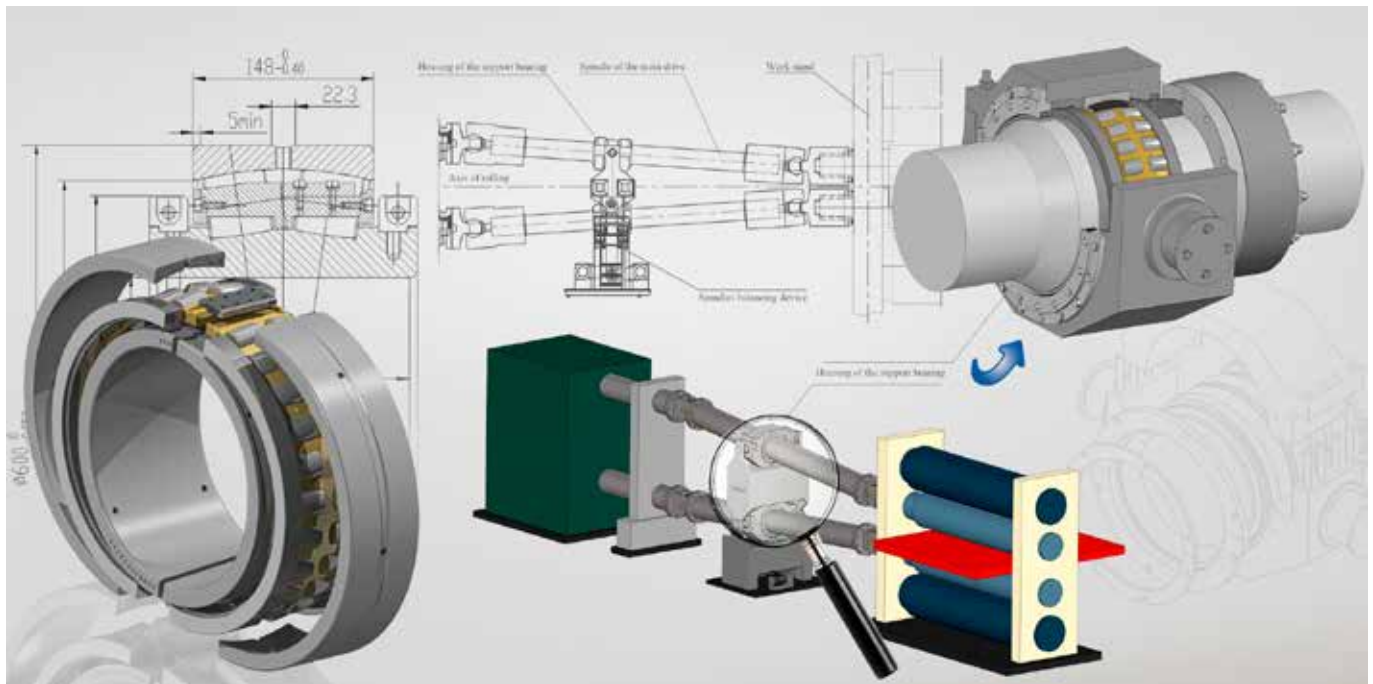
- Track roller units and single row tapered roller bearings paired back-to-back for sinter machine pallet car wheels
- Up to 140 mm inner diameter and 250 mm outer diameter
- Reinforced execution for shock loads
- High load carrying capacity achieved through full complement design
- Bainite Treatment for outer rings (HB2)
- EP grease with excellent behavior at high temperatures and pressures

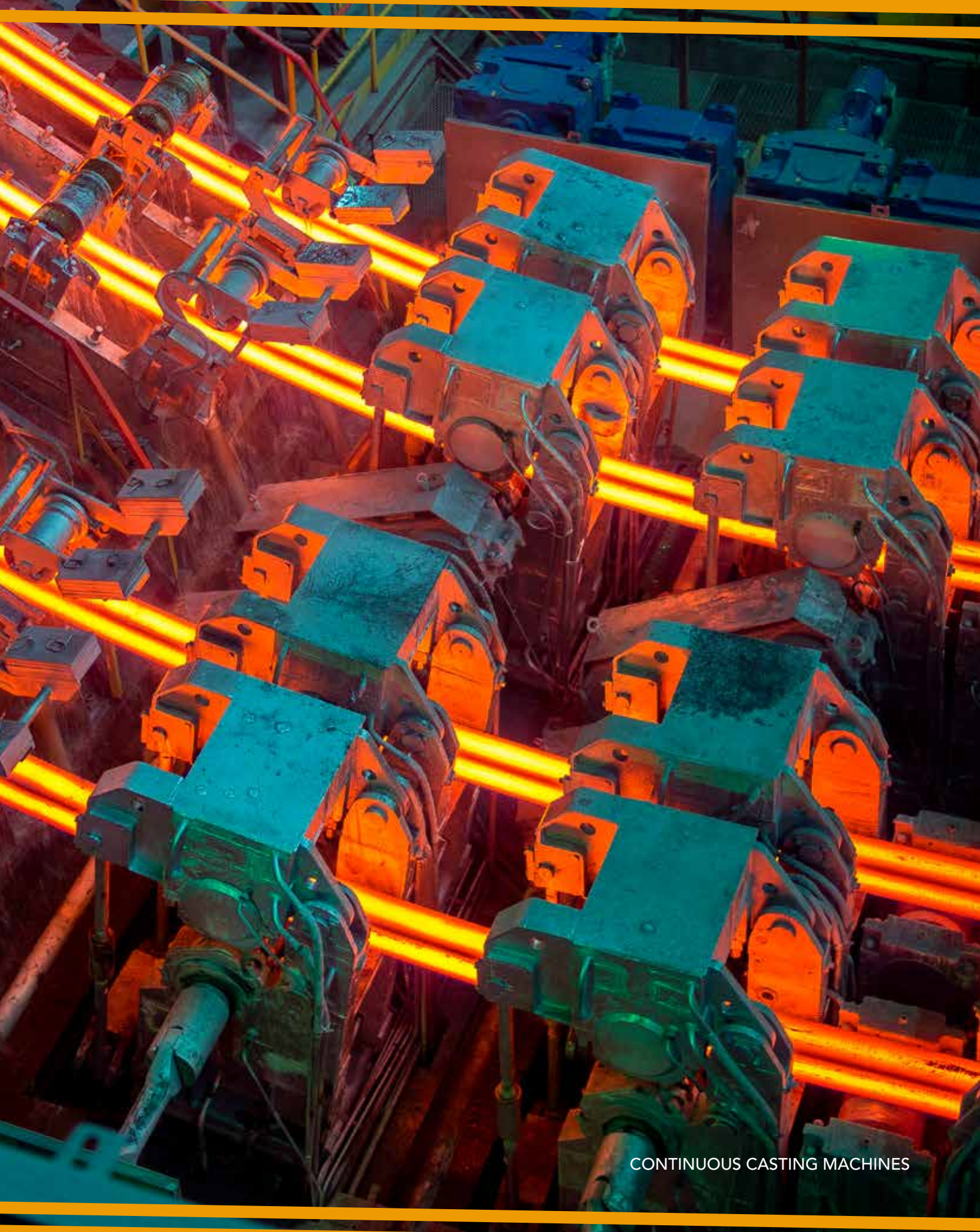


ROLLING MILL DRIVE SHAFT BALANCING DEVICE

MAIN RKB BEARINGS: T3 SEGMENT - SPLIT SPHERICAL ROLLER BEARINGS

- Time saving bearing replacement in hard-to-reach positions
- Up to 560 mm inner diameter
- Manufacturing technology and expertise for top reliability
- Engineered to accommodate primarily external radial loads and partially axial loads in both directions
- High load carrying capacity due to large number of spherical rollers with the largest possible diameter





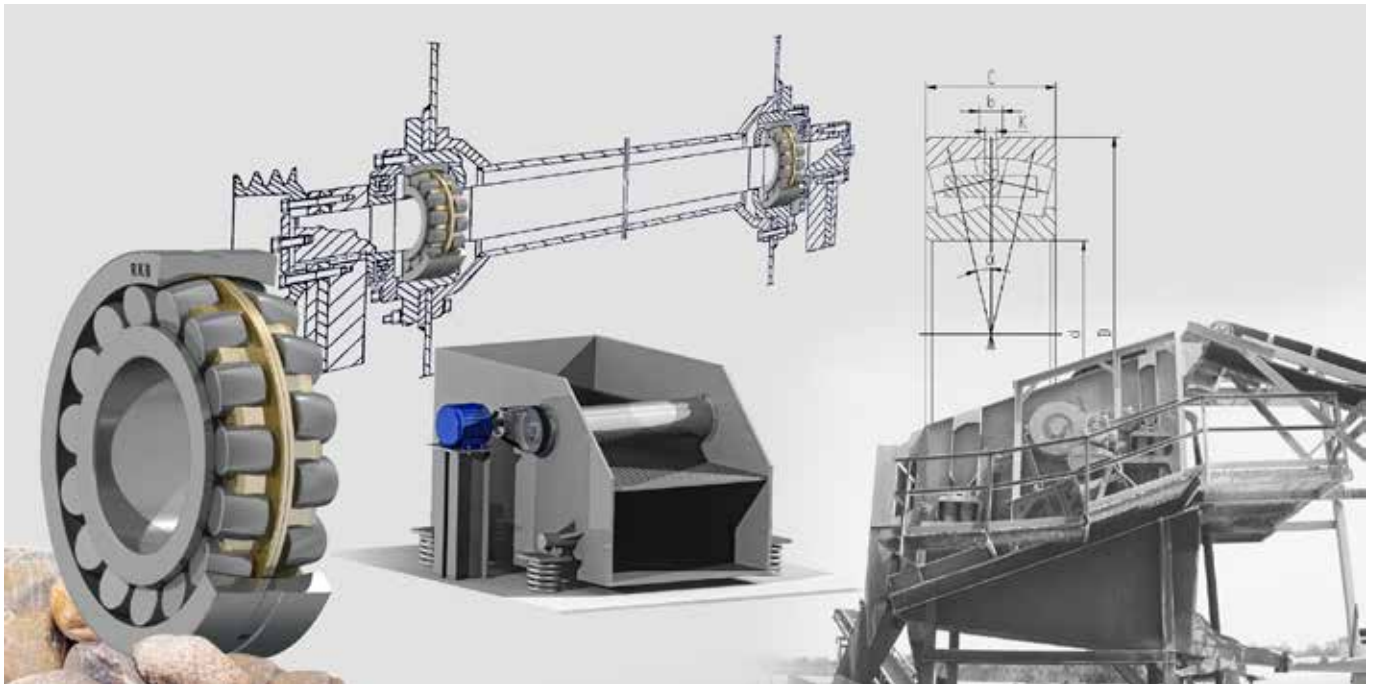
CONTINUOUS CASTING MACHINES

MINES AND MINERAL

VIBRATING SCREEN APPLICATION

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

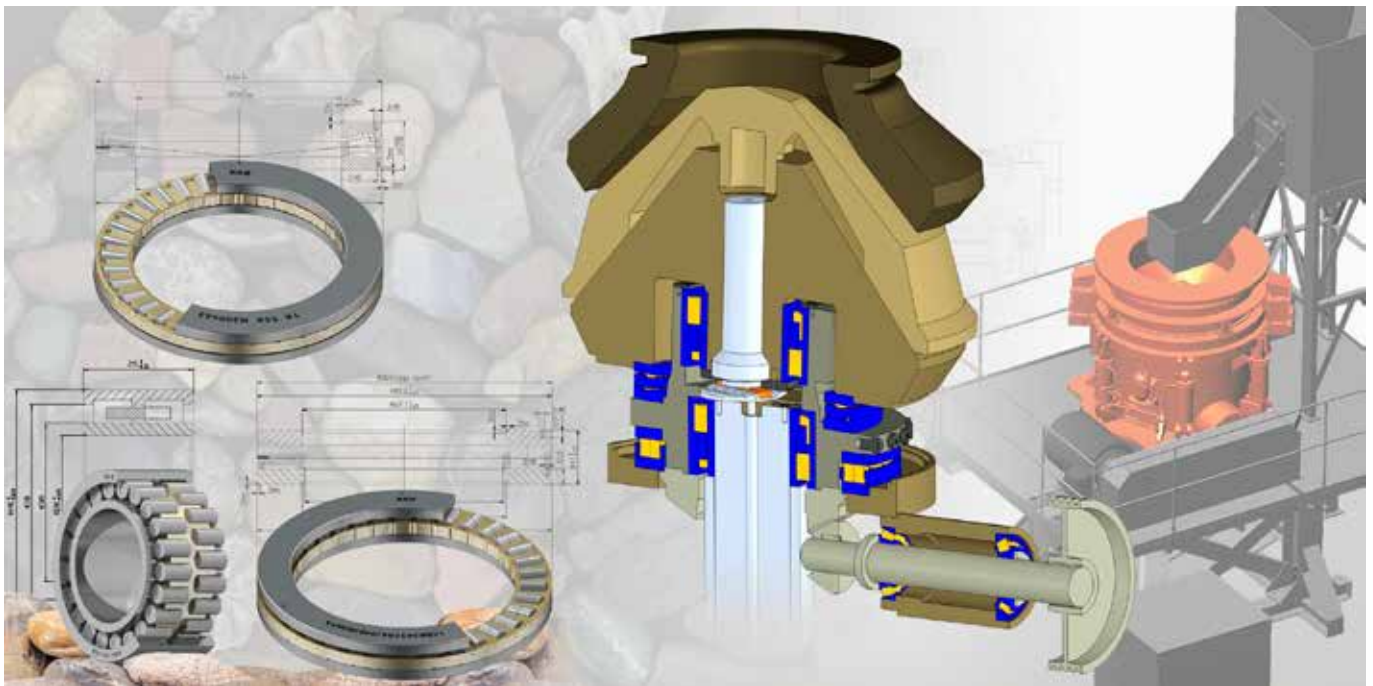
- Bainite and Stabilizing Treatments for rings (HB1+S1)
- Outer ring guided cage MA type with open-end design for better lubrication
- Controlled radial clearance in restricted range
- Higher precision class than standard 223 series



CONE TYPE CRUSHER

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

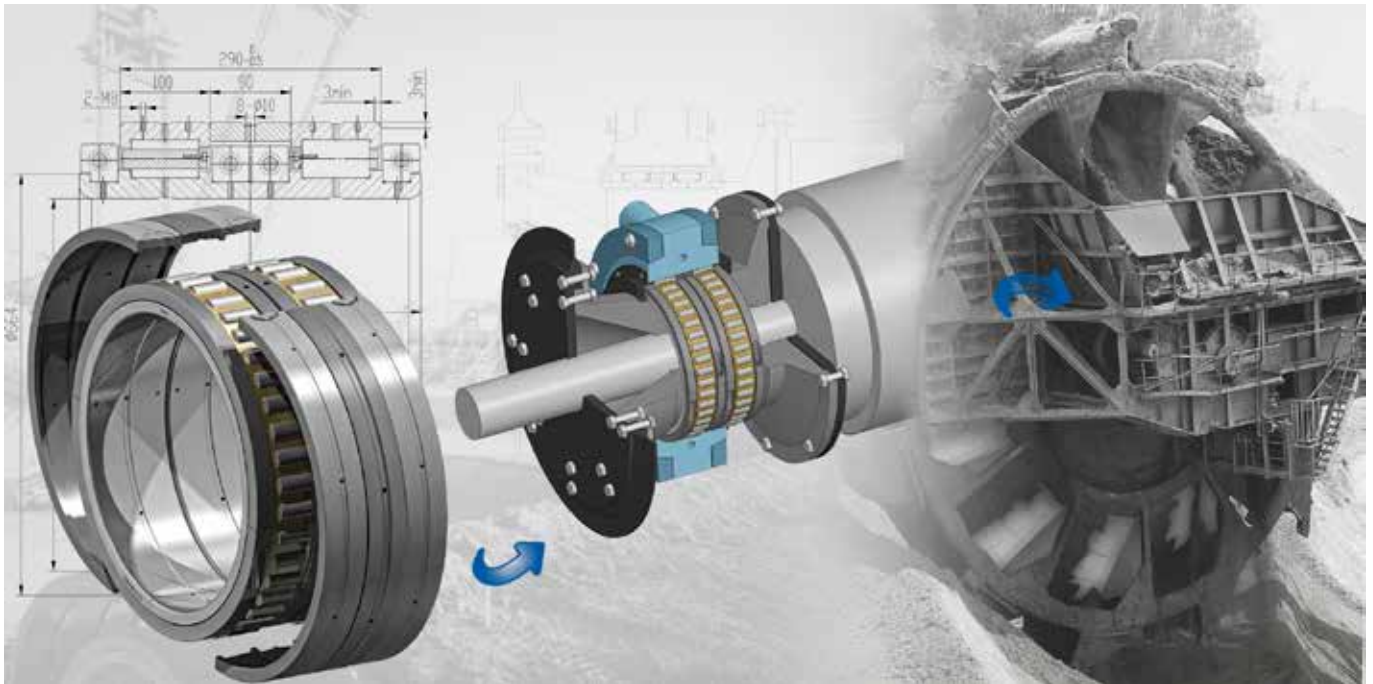
- Technological double row cylindrical roller and thrust roller bearings
- Superior load capacities
- Optimized design of inner executions for improved lubrication and resistance to high vibrations/shocks



BUCKET WHEEL EXCAVATOR MAIN SHAFT

MAIN BEARINGS: T3 SEGMENT - SPLIT DOUBLE ROW CYLINDRICAL ROLLER BEARINGS

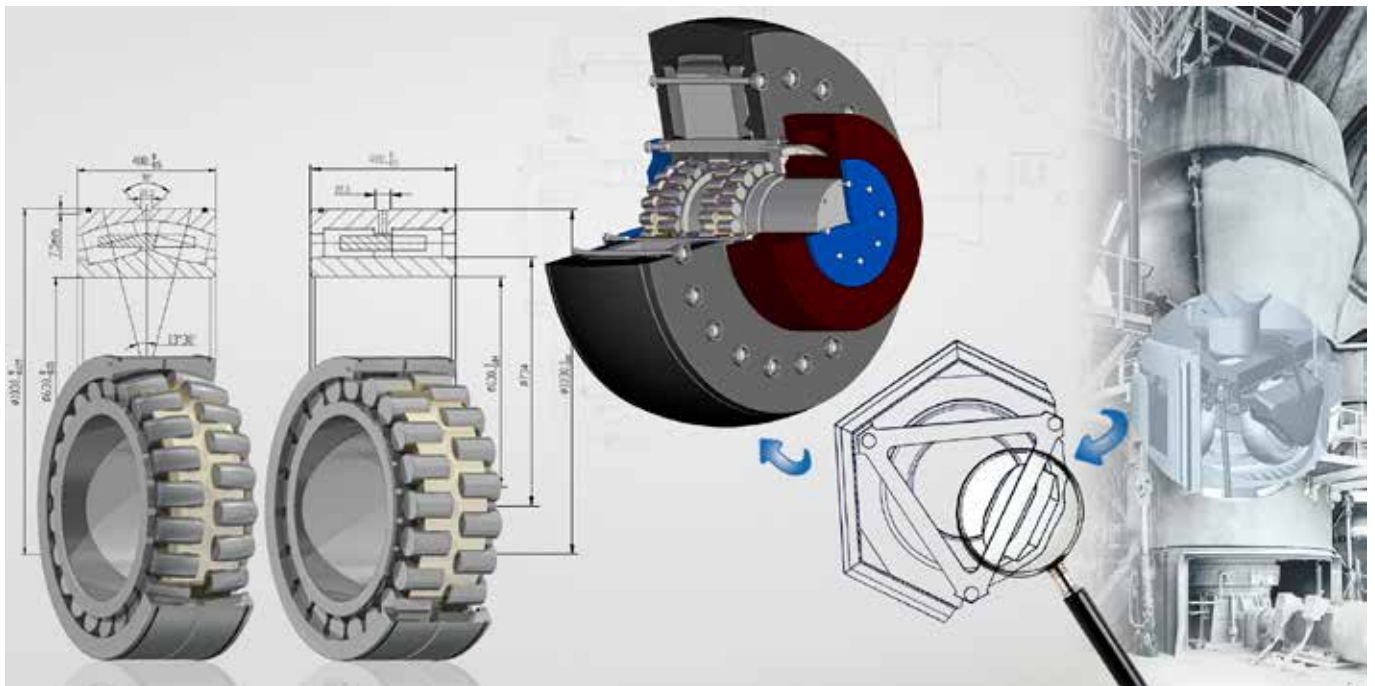
- Time saving in hard-to-reach positions
- Manufacturing technology and expertise for maximum reliability
- Engineered for modified ISO life (L_{10mh}) > 20000 h
- Up to 780 mm outer diameter
- Safety factor (S_0) > 3



VERTICAL MILL GRINDING ROLL

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

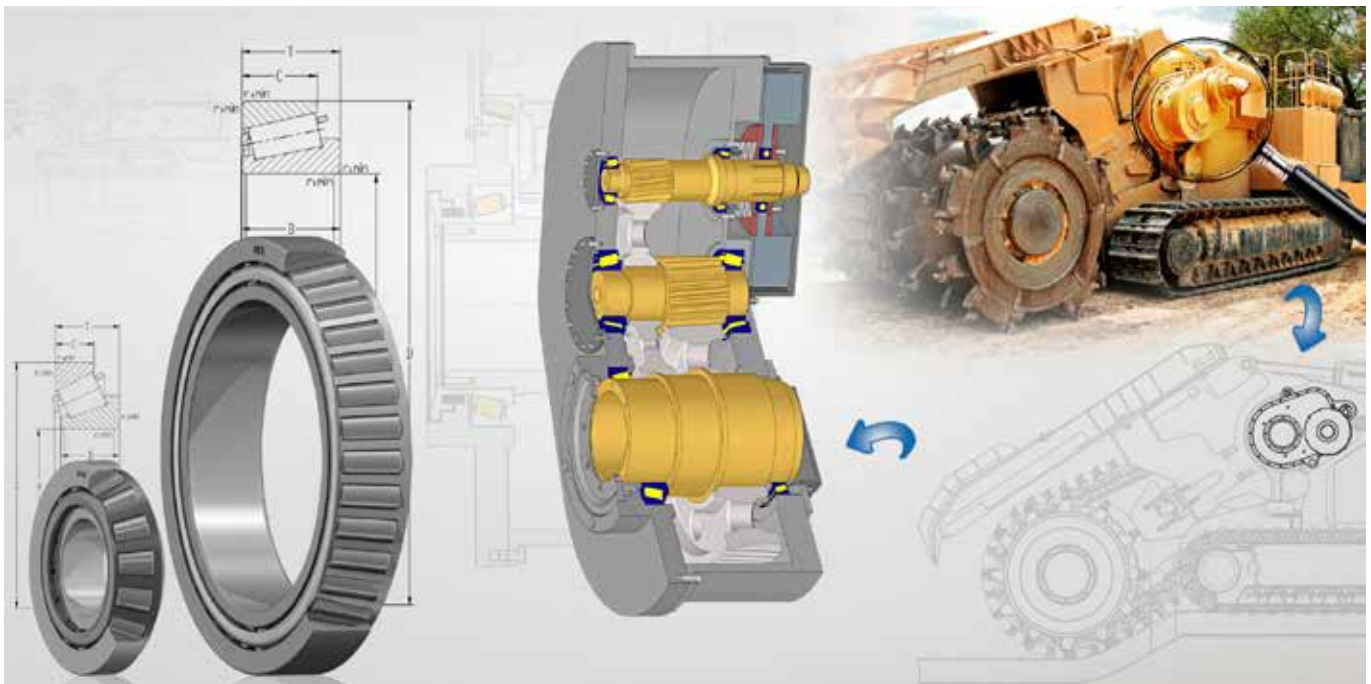
- MPS Series
- Up to 750 mm inner diameter
- Safety factor (S_0) > 4 with high presence of shocks
- Harsh environmental conditions with suspended dust particles
- High working temperature up to 200-250 °C



TRENCHER FLYWHEEL GEARBOX

MAIN BEARINGS: T3 SEGMENT - TAPERED ROLLER BEARINGS

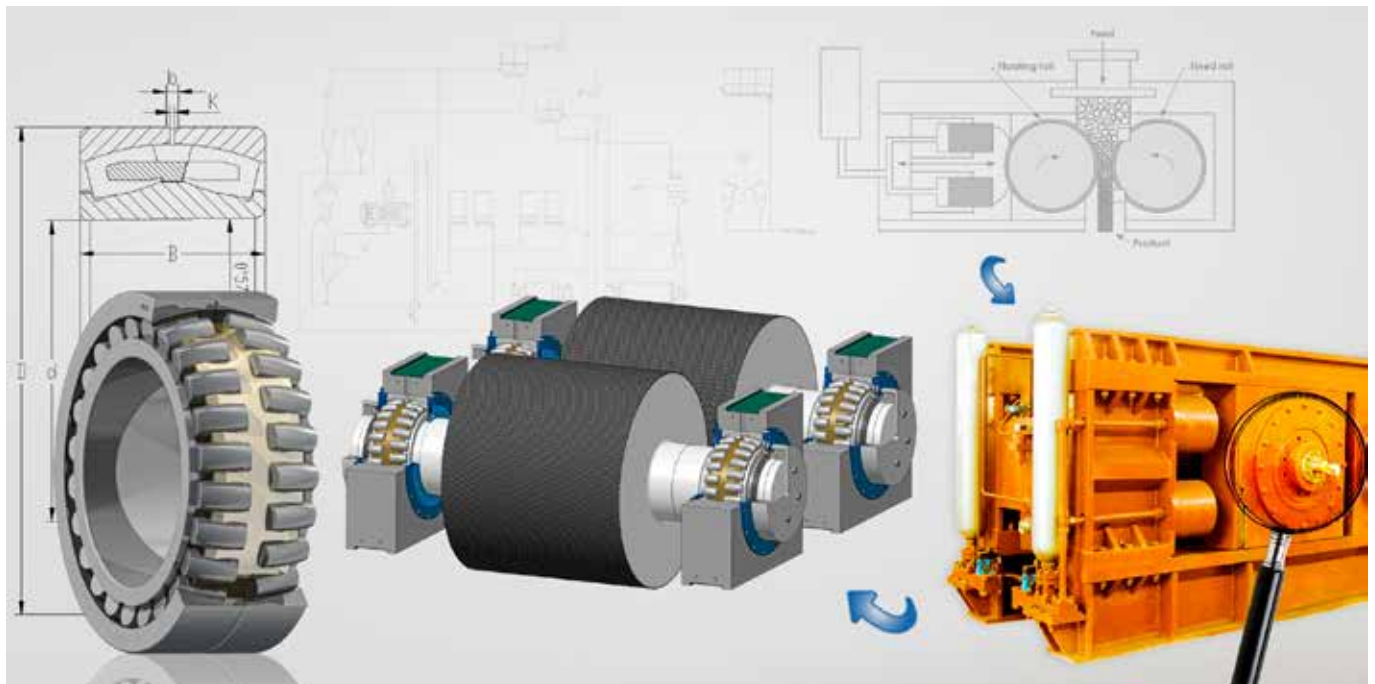
- E-Type design tapered roller bearings with optimized inner geometry for high load capacity and precise axial adjustment on shafting
- Low-speed shaft of 240 mm diameter with highly productive trenching requirements
- RKB Bainite Treatment (HB) to support heavy shock loads



HORIZONTAL MILL PRESS ROLL

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS

- Technological spherical roller bearings for floating and fixed rolls of high-locking presses
- Bearings engineered to withstand short skewing loads between rolls
- Optimized execution for high load carrying capacity at low rotational speeds
- Bearings and housings expressly designed for transmission of heavy forces by hydraulic presses





BUCKET WHEEL EXCAVATOR

POWER TRANSMISSION

WIND MULTIPLICATOR

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

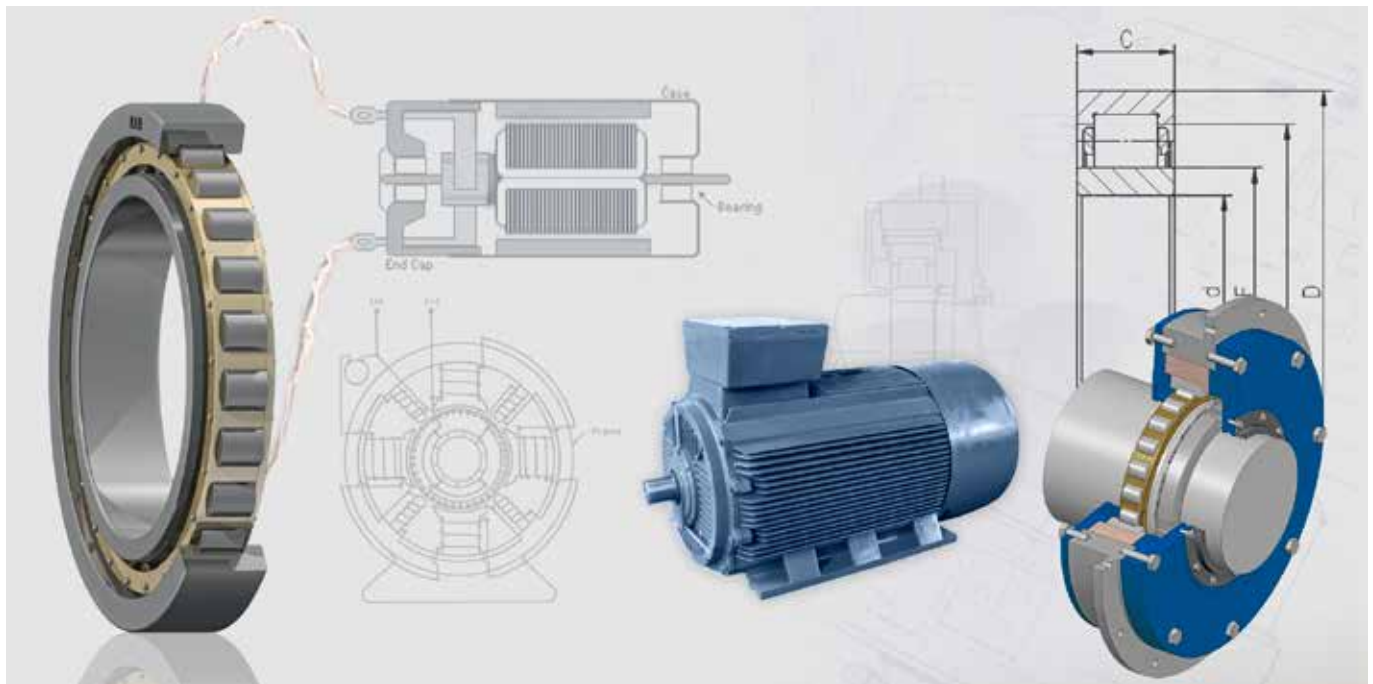
- Technological bearings for speed multipliers used in medium and high power wind turbines (over 850 kW)
- Maximum reliability required due to the application conditions
- Bearing optimization through RKB R&D activity



MOTION CONTROL DRIVERS AND MOTORS

MAIN RKB BEARINGS: T3 SEGMENT - CYLINDRICAL ROLLER BEARINGS

- Cylindrical roller bearings and deep groove ball bearings for traction motors
- Up to 320 mm inner diameter

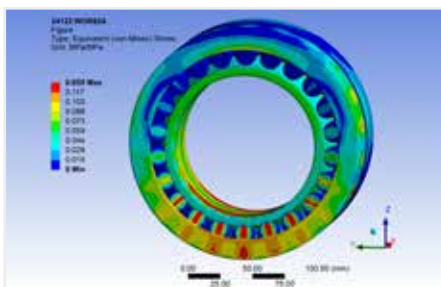


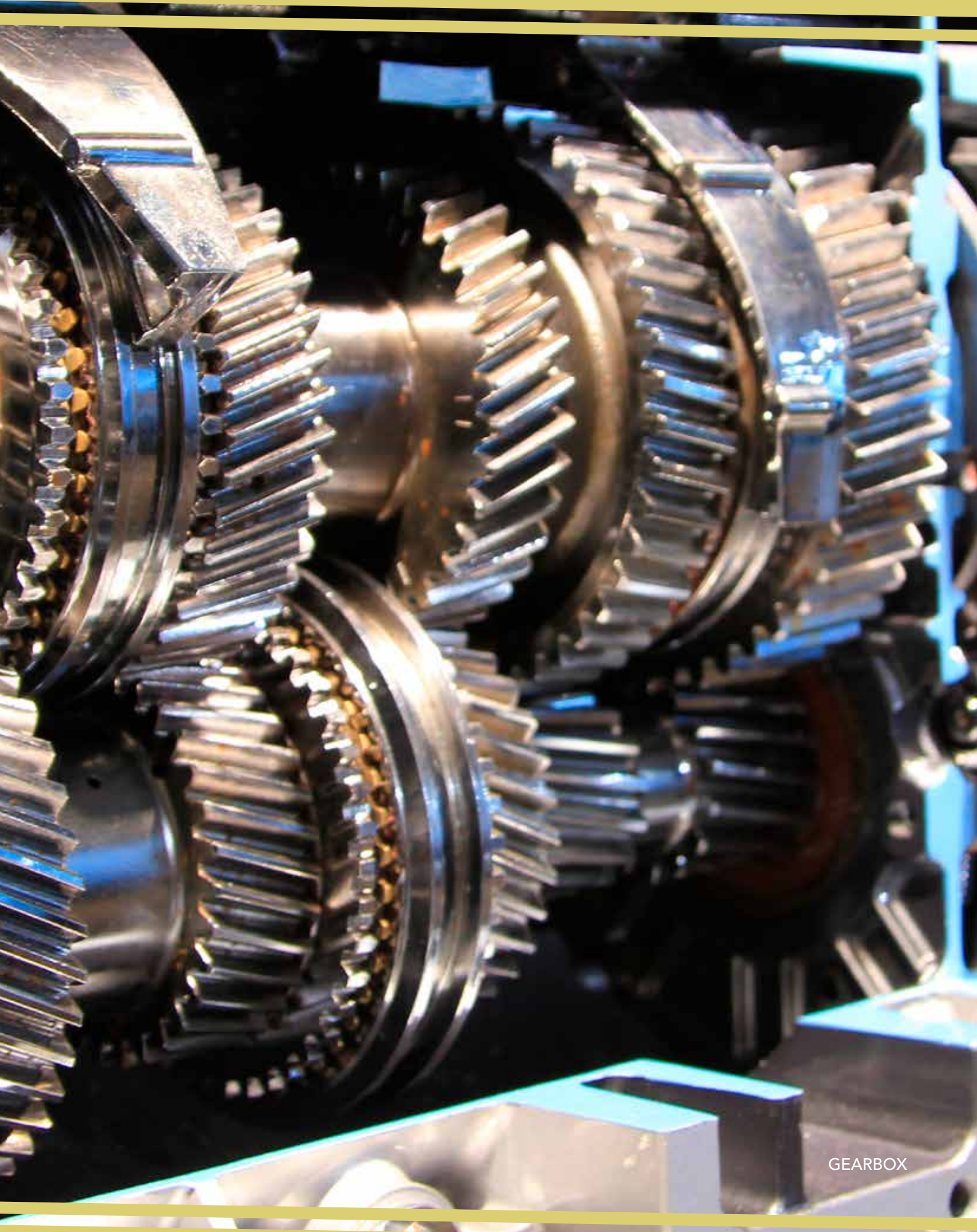
POWER TRANSMISSION

CONCRETE MIXER GEARBOX

MAIN RKB BEARINGS: T3 SEGMENT - SPHERICAL ROLLER BEARINGS WOR DESIGN

- Bearing internal geometry optimized through Finite Element Analysis to sustain additional loads and friction at low operating speeds (max 20 rpm)
- Increased permissible misalignment up to $\pm 6^\circ$ (Wider Outer Ring) in transit mixer concrete gearbox
- Premium steel class for higher reliability and extended service life
- Special heat treatments to decrease incidence of cracking
- Safety factor (S_0) > 2,5
- Design life (L_{10m}) > 2,6 million revolutions \approx 10 years service





GEARBOX

HEAVY AUTOMOTIVE

FRONT AND REAR AXLES OF DUMP TRUCK

MAIN RKB BEARINGS: T3 SEGMENT - SINGLE ROW TAPERED ROLLER BEARINGS

- Single row tapered roller bearings for dumper transmission (wheel hubs of front and rear axles)
- Up to 300 mm inner diameter and 422 mm outer diameter
- E-Type design and execution for high load capacity, higher accuracy and shock resistance
- Rating life (L_{10}) > 100000 km of the vehicle



GEARBOX FOR CITY BUS ON TYRES

MAIN RKB BEARINGS: T3 SEGMENT - TECHNOLOGICAL BEARINGS

- Application optimized tapered and cylindrical roller bearings
- Up to 280 mm inner diameter
- Required operating life (L_{10m}) > 1,8 million kilometers of the vehicle

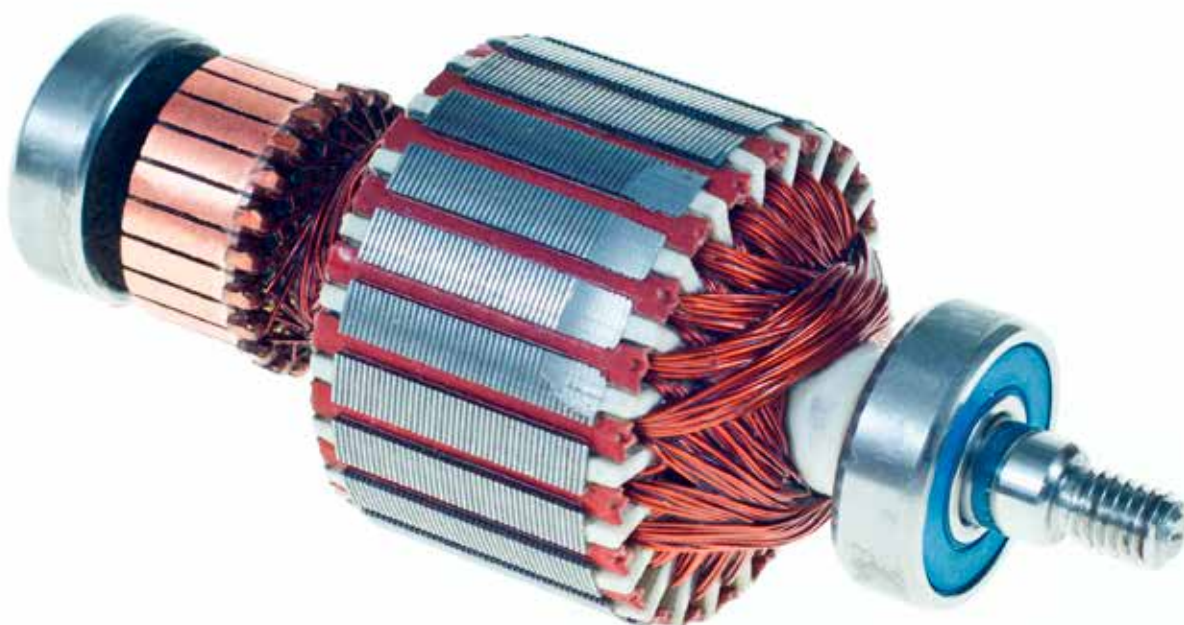


ELECTRIC MOTORS FOR HOME APPLIANCES

MAIN RKB BEARINGS: T1 SEGMENT - DEEP GROOVE BALL BEARINGS

- Extremely low running noise at 3000-12000 rpm
- As per EMQ V4Z4 requirements
- Kyodo Yushi Multemp SRL bearing grease





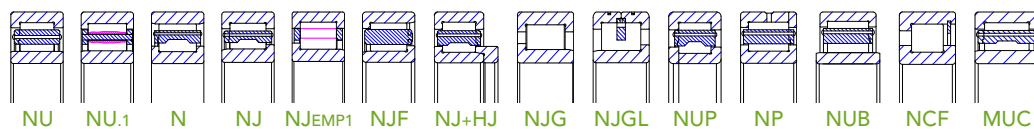
ELECTRIC MOTOR ROTOR

PRODUCT TABLE

Cylindrical Roller Bearings

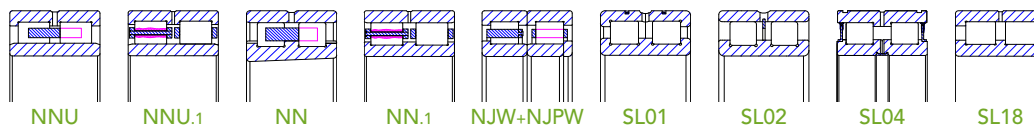
O.D. up to 1800 mm

Single Row
Cylindrical
Roller Bearings



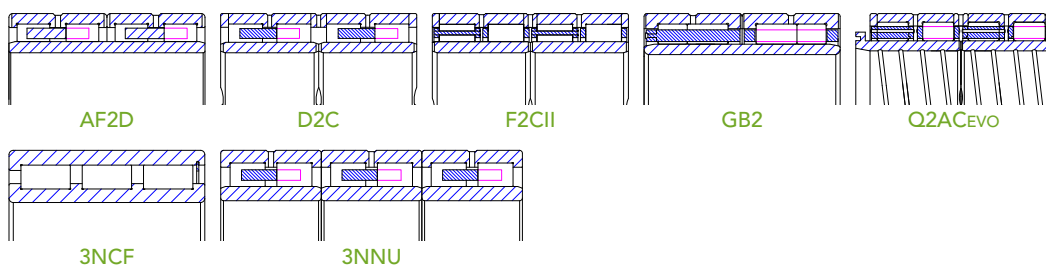
O.D. up to 1800 mm

Double Row
Cylindrical
Roller Bearings



O.D. up to 1400 mm

Multi Row
Cylindrical
Roller Bearings

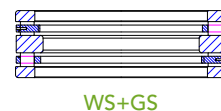


O.D. up to 1600 mm

Single Direction
Cylindrical Roller
Thrust Bearings



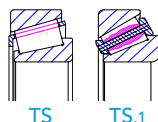
Double Direction
Cylindrical Roller
Thrust Bearings



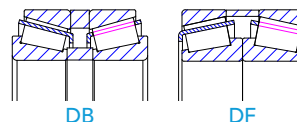
Tapered Roller Bearings

O.D. up to 1800 mm

Single Row
Tapered
Roller Bearings

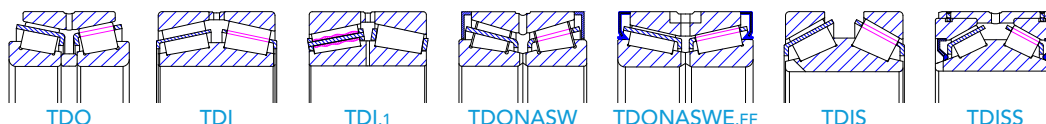


Single Row Paired
Tapered
Roller Bearings



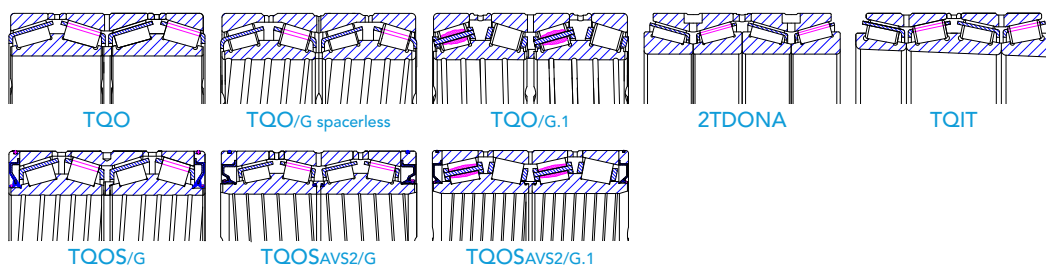
O.D. up to 1925 mm

Double Row
Tapered
Roller Bearings



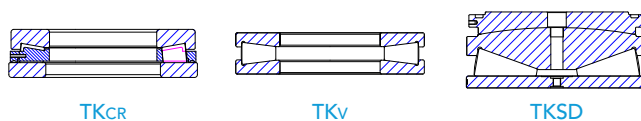
O.D. up to 1925 mm

Multi Row
Tapered
Roller Bearings



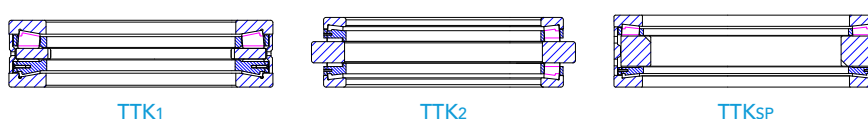
O.D. up to 1600 mm

Single Direction
Tapered Roller
Thrust Bearings



O.D. up to 1600 mm

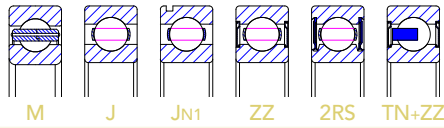
Double Direction
Tapered Roller
Thrust Bearings



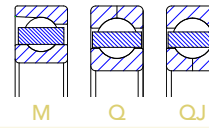
Ball Bearings

O.D. up to 1900 mm

Single Row
Deep Groove
Ball Bearings

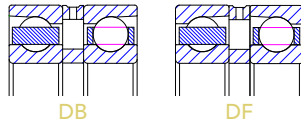


Single Row
Angular Contact
Ball Bearings

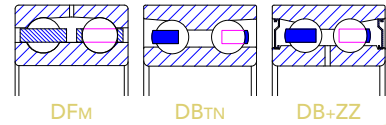


O.D. up to 1925 mm

Single Row Paired
Angular Contact
Ball Bearings

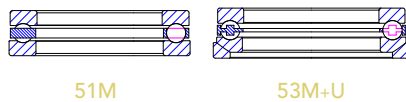


Double Row
Angular Contact
Ball Bearings

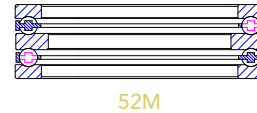


O.D. up to 1600 mm

Single Direction
Thrust
Ball Bearings



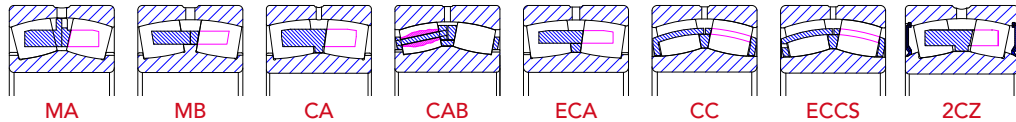
Double Direction
Thrust
Ball Bearings



Spherical Roller Bearings

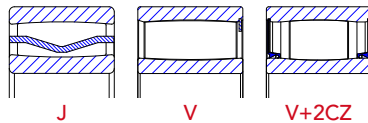
O.D. up to 1580 mm

Spherical
Roller Bearings



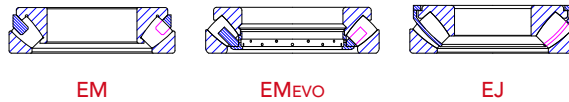
O.D. up to 1400 mm

Toroidal
Roller Bearings



O.D. up to 1400 mm

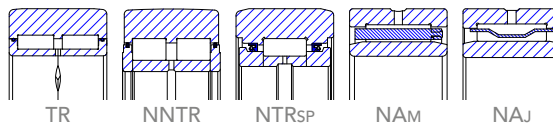
Spherical Roller
Thrust Bearings



Other Products

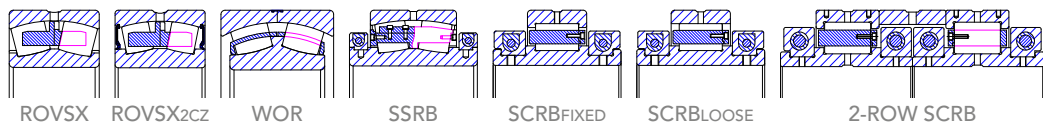
O.D. up to 400 mm

Track and Needle
Roller Bearings

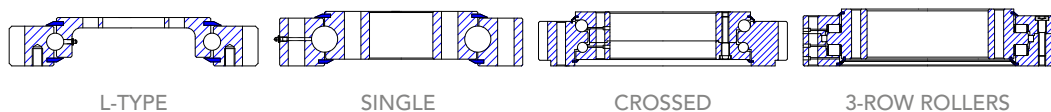


O.D. up to 1800 mm

Special and Split
Roller Bearings



Slewing
Bearings



Notes

1. Bearing dimensional and running accuracy according to ISO/AFBMA/GOST standards
2. All bearings available in metric and inch sizes, with cylindrical or tapered bore
3. Special features available on request





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